

- Remove the four cylinder head nuts ① diagonally.
- Remove the two cylinder head nuts ②, and then detach the cylinder head.

NOTE:

If it is difficult to remove the cylinder head, gently pry it off while tapping the finless portion of the cylinder head with a plastic hammer. Be careful not to break the fins.



- Remove the cylinder base nuts and cylinder.

CAUTION:

If it is necessary to tap the cylinder with a plastic hammer, be careful not to break the fins.



- Place a clean rag over the cylinder base to prevent the piston pin circlips from dropping into crankcase. Remove the piston pin circlips with long-nose pliers.



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Jianjun Gao



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