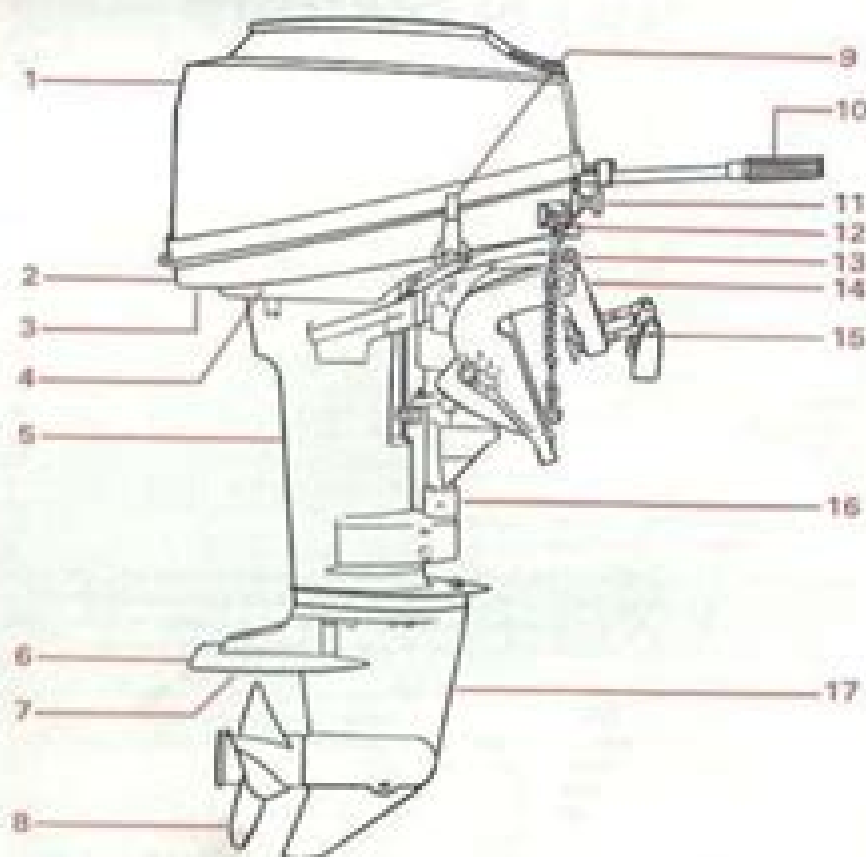




Side View (Starboard)

- | | |
|---------------------------|-----------------------------|
| 1. Top Cowling | 10. Control Handle Assembly |
| 2. Cowling Latch | 11. Primer/Fast Idle Knob |
| 3. "Tall-Tale" Outlet | 12. Emergency Stop Switch |
| 4. Bottom Cowling | 13. Safety Clip |
| 5. Drive Shaft Housing | 14. Clamp Bracket (2) |
| 6. Anti-Ventilation Plate | 15. Clamp Screw (2) |
| 7. Anodic Plate | 16. Swivel Bracket |
| 8. Propeller | 17. Gear Housing Assembly |
| 9. Gear Shift Lever | |

SPECIFICATIONS

	9.9	8	6
Horsepower	9.9	8	6
Propeller Kevnets ¹	7.4	5.9	4.5
Full Throttle RPM Range	5000-6000	4500-5500	4000-5000
Idle Speed	600-700 RPM (in Gear)		
Piston Displacement	12.8 Cu. In. (209cc)		
Bore	2.125 (54mm)		
Stroke	1.800 (45.7mm)		
Recommended Spark Plug	Champion U67YC		
Spark Plug Gap	0.040" (1.0mm)		
Spark Advance	36° BTDC @ WOT		
Recommended Gasoline	Automotive Regular (Lead Free or Low Lead Preferred)		
Recommended Oil	Quicksilver 2-Cycle Outboard Oil		
Gasoline/Oil Ratio	50:1 (Including Break-In)		
Fuel Tank Capacity - U.S. Gallons	3.2		
Imperial Gallons	2-1/2		
Liters	12		
Battery Rating - Electric Start Models	Minimum Reserve Capacity Rating of 35 Minutes and Cold Cranking Amperage of 180 Amperes		
Standard Propeller	3 Blade Aluminum (9" Dia. x 9" Pitch)		
Gear Ratio	2.08:1		
Transom Height	Short Shaft - 15" (38cm) Long Shaft - 20" (51cm)		

¹Measured at the propeller, in accordance with ICOMA 28.

IMPORTANT: Fasteners (screws and nuts) used in the manufacture of your outboard motor are METRIC. (A few exceptions are: propeller shaft nut, flywheel nut and spark plugs, which are 13/16", and tilt tube nuts, which are 1-1/4".)

COMBINATION TOOL

A "Combination Tool" is provided with the outboard motor (stored in the "Owner's Literature Packet").

This handy tool incorporates a 21mm (13/16") hex socket (fits spark plugs and propeller nut) and a 10mm hex socket (fits 10mm fasteners, such as the rewind starter mounting bolts). The tool handle

also incorporates a standard hp (straight) screwdriver blade.

SPARE STARTER ROPE

A spare starter rope also is supplied with the motor (stored in the "Owner's Literature Packet"). The rope may be used for a replacement in the rewind starter assembly or as an emergency starter rope, in event that the rewind starter is inoperable.

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SA Adler



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Service Manual ,197? *Yamaha Outboard Motor, Model P-165* ,1972* **Outboard Motor Service Vol 2 Ed 11**
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Personal Watercraft: Yamaha, 1987-1991 Seloc,Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Yamaha Jet N Cat and other Cuyuna powered personal watercraft models Over 645 illustrations **Seloc Yamaha 4-stroke Outboards 2005-10 Repair Manual** (Seloc) Seloc,2011 Covers all 2 5 350 HP 1 4 cylinder V6 and V8 4 stroke models Includes jet drives Wiring diagrams Cover *Yamaha RD & DT125LC*, '82-'87 Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha RD troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Design Service Guide** Chrysler Outboard Corporation, **Yamaha Service Manual CS2E**. Yamaha Motor Co. Service Division,197? Yamaha

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