

Assemble the clutch, in the reverse order of disassembly. Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

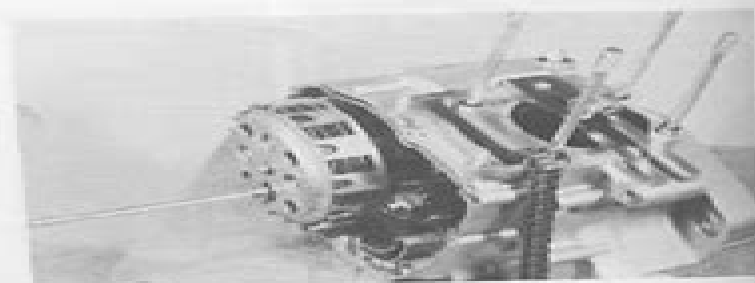
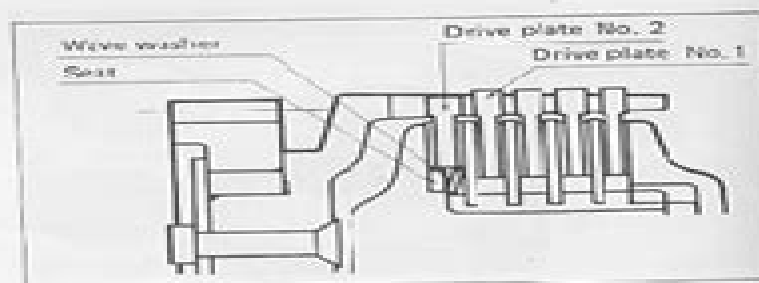
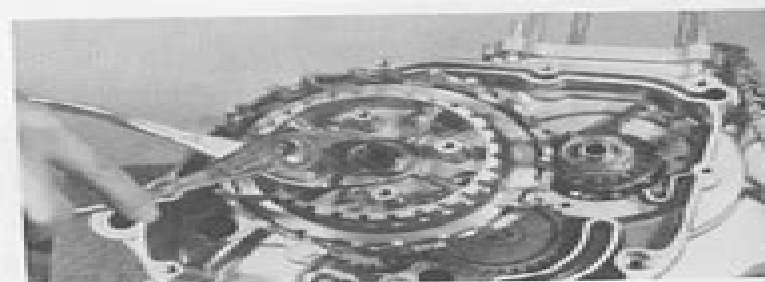
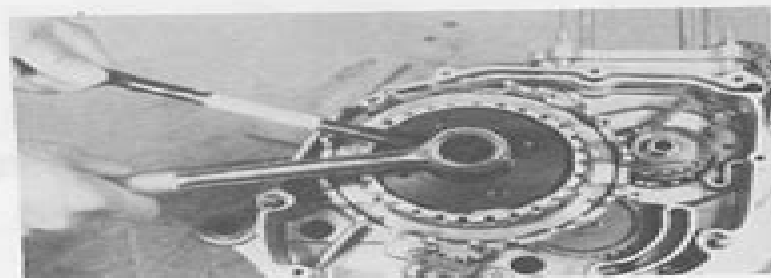
Clutch sleeve hub holder	09920-53721
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Tightening torque	40 – 60 N·m (4.0 – 6.0 kg·m)
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- Be sure to lock the nut by firmly bending the tongue of the washer.

- Install wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- Insert push rod in the countershaft.

- Tighten clutch spring bolts diagonally.



1988 Suzuki Gn250 Workshop Manual

Richard Stone



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1. Understanding the eBook 1988 Suzuki Gn250 Workshop Manual
 - The Rise of Digital Reading 1988 Suzuki Gn250 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1988 Suzuki Gn250 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1988 Suzuki Gn250 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1988 Suzuki Gn250 Workshop Manual
 - Personalized Recommendations
 - 1988 Suzuki Gn250 Workshop Manual User Reviews and Ratings
 - 1988 Suzuki Gn250 Workshop Manual and Bestseller Lists

5. Accessing 1988 Suzuki Gn250 Workshop Manual Free and Paid eBooks
 - 1988 Suzuki Gn250 Workshop Manual Public Domain eBooks
 - 1988 Suzuki Gn250 Workshop Manual eBook Subscription Services
 - 1988 Suzuki Gn250 Workshop Manual Budget-Friendly Options
6. Navigating 1988 Suzuki Gn250 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1988 Suzuki Gn250 Workshop Manual Compatibility with Devices
 - 1988 Suzuki Gn250 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1988 Suzuki Gn250 Workshop Manual
 - Highlighting and Note-Taking 1988 Suzuki Gn250 Workshop Manual
 - Interactive Elements 1988 Suzuki Gn250 Workshop Manual
8. Staying Engaged with 1988 Suzuki Gn250 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1988 Suzuki Gn250 Workshop Manual
9. Balancing eBooks and Physical Books 1988 Suzuki Gn250 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1988 Suzuki Gn250 Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1988 Suzuki Gn250 Workshop Manual
 - Setting Reading Goals 1988 Suzuki Gn250 Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1988 Suzuki Gn250 Workshop Manual
 - Fact-Checking eBook Content of 1988 Suzuki Gn250 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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