

INSTALLATION

1. Use step plate adaptor, tool no. 9210 to install the bearing.
2. Re-install the pilot bearing retainer and flywheel and tighten the securing bolts to the specified torque. See "Specifications" — Chapter 3.
3. Replace the clutch, see Chapter 1, Section C.

B. CLUTCH RELEASE BEARING — DESCRIPTION AND OVERHAUL

DESCRIPTION

The 555 A tractor utilizes a greasable type clutch throwout bearing. An external greaser is mounted in the front end of the transmission housing and is connected to the release bearing hub by a flexible tube, Figure 16.

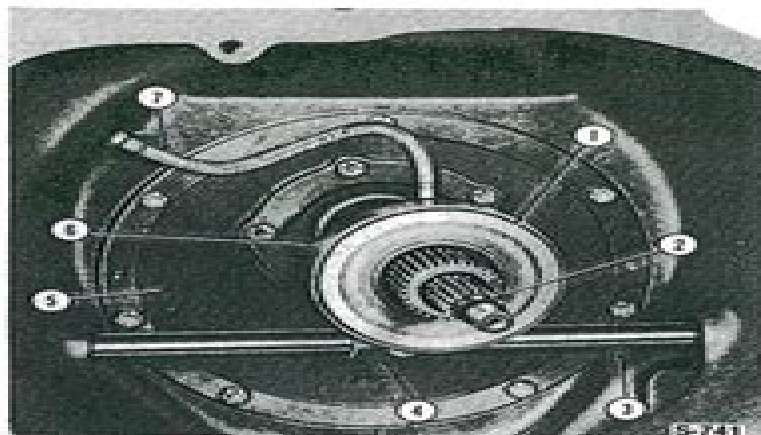


Figure 16

Front End Components

- | | |
|-----------------------------------|---------------------------------------|
| 1. Clutch Release Hub and Bearing | 5. Front Support Plate |
| 2. Front Mainshaft | 6. Clutch Release Bearing Hub Support |
| 3. Clutch Release Shaft | 7. Grease Tube |
| 4. Clutch Release Fork | |

REMOVAL

1. Separate the engine from the transmission. See "Separating the Tractor" — Part 12.
2. Disconnect the front end of the clutch control rod from the clutch release shaft assembly.
3. Disconnect the external greaser flexible tube from the release bearing hub, Figure 16.
4. Remove the bolt securing the clutch release shaft fork to the shaft, Figure 16.
5. Remove the fork and withdraw the release bearing assembly.

NOTE: Do not attempt to remove the bearing from the hub as these components are serviced as a complete assembly.

INSTALLATION

Installation of the clutch release bearing follows the removal procedure in reverse. On installation observe the following requirements:

Lubricate the hub bore with a high melting point grease.

Tighten the release shaft fork bolt to the specified torque. See "Specifications" — Chapter 3.

After installation be sure that the release bearing operates correctly when the clutch pedal is depressed.

Check and if necessary adjust the clutch pedal free play as detailed in Chapter 1.

C. CLUTCH RELEASE SHAFT — OVERHAUL

REMOVAL

1. Remove the clutch release shaft as described in Chapter 1, Section C.
2. Use Bushing Kit Tool No. 9514 to drive the bushings out of the transmission housing.

20maxima Repair Manual

Mark Steyvers



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web jun 4 2023 arrange the half square triangles together with your 8 1 2 background squares and 8 1 2 x 16 1 2 background fabric rectangles to make 16 blocks as seen above 2 sewing instructions for the blocks are below sew the 16 blocks with a 1 4 seam allowance press tips each quilt block is repeated 2 times

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