

TORQUE VALUES

ITEM	TORQUE		NOTES
Clutch diaphragm spring retainer bolts	90-110 in-lbs	10.2-12.4 Nm	metric, page 6-14, page 6-19
Clutch hub nut	70-80 ft-lbs	94.9-108.5 Nm	left hand threads, apply two drops of LOCTITE THREADLOCKER 262 (red) to last few threads, page 6-11
Compensating sprocket bolt	155-165 ft-lbs	210.1-223.7 Nm	apply two drops of LOCTITE THREADLOCKER 262 (red) to threads, page 6-10
Primary chain tensioner fasteners	21-24 ft-lbs	28.5-32.5 Nm	page 6-13
Primary chaincase sealing fasteners	25-27 ft-lbs	33.9-36.6 Nm	Special sequence to tighten, page 6-5
Primary cover fasteners	108-120 in-lbs	12.2-13.6 Nm	special sequence to tighten, page 6-3
Transmission lockplate screws	84-108 in-lbs	9.5-12.2 Nm	LOCTITE patch, use 3-5 times, page 6-22
Transmission sprocket nut	100 ft-lbs	135.6 Nm	right hand threads, initial torque only, apply several drops of LOCTITE THREADLOCKER 271 (red) to last few threads, page 6-21

Softail Torque Specs

Mitch Bergeron

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the name bar.

Softail Torque Specs:

101 Harley-Davidson Evolution Performance Projects Kip Woodring Kenna Love, Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2010-03-01 Donny is the Winner of the 2012 International Book Awards Donny Petersen has been educating motorcycle enthusiasts about Harley Davidson bikes for years Now he has combined all his knowledge into a twelve volume series masterpiece and this third book is one that every rider will treasure Petersen who has studied privately with Harley Davidson engineers and has spent thirty six years working on motorcycles is sharing all of his secrets As the founder of Toronto's Heavy Duty Cycles in 1974 North America's premier motorcycle shop the dean of motorcycle technology teaches about the theory design and mechanical aspects of Harleys In this third volume discover 1 How to identify the Evolution models 2 Why the Evolution models are better 3 Everything you need to know about engines 4 Troubleshooting every facet of the Evolution And so much more The Harley Davidson Evolution The Japanese had more than quality Their arsenal included acceleration and speed combining with good braking and handling They could design tool up and build a new motorcycle in a mere eighteen months The flavor of the day could easily be accomplished with this organizational skill and dexterity On top of this they had lower prices The Gang of 13 took over a failing company or did they By 1982 Harley Davidson sales went into a tailspin with plunging production The USA was in a deep recession Adding to the perfect storm was the flood of Asian imports that many believe were being sold in the U S below their manufactured costs Whether this was true or not how did a small country a half world away manufacture a quality product that was faster handled better and was less expensive Furthermore these import motorcycles were more functional Well of course they did because USA motorcycle manufacturing offered old clunker styling that was slower did not handle well and broke down all the time And for all of this Harley Davidson's cost more Insulting if one thinks about it It is not that the Evolution was that good relative to their competitors because in my opinion it was not However the Evolution was stellar relative to what went before I was a loyal Shovelhead rider necessarily becoming a mechanic along the way I like the rest of my ilk would never consider riding any other product I did not care that a Honda might be functionally better less expensive and not require my newfound mechanical skills Honda simply did not give what my psyche craved Importantly H D dropped its lackadaisical attitude towards copyright infringement particularly with knock off products Harley Davidson became extremely aggressive against the counterfeiting of their trademarks It licensed use of its logos with all manner merchandise that was embraced by mainstream America followed by the world including the Japanese H D then saw the birth of HOG the most successful marketing and loyalty campaign in the annals of corporate sustenance The world embraced this pasteurized version of the outlaw subculture You might meet the nicest people on a Honda but Harley riders are all about cool They adapt a pseudo outlaw lifestyle that emulates freedom and individualism They spend much of their time adopting one charity or another to prove they really aren't bad Many charities benefitted greatly during the Harley boom Can these riders be contesting the

Honda mantra of niceness The previous owners AMF deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution s successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V Rod s technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse After all they had their psychological needs These attempts did not prevent dark clouds from appearing on the horizon 1 Inexorably the post World War II baby boom s bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere Who is to take over this downsizing market Who will be left to support the Motor Company in the style it has become accustomed 2 In my humble opinion the masters of marketing did not fill the coming void of consumers I think H D is good at pretty much everything except lowering prices for the incoming generations Nor have they developed affordable and desirable product lines for the youth Certainly the Factory began to enjoy economies of scale in manufacturing I for one do not think they have used their profits wisely for continued prosperity Will I continue to ride a Harley at age 62 Sure I will but I was riding them before they became cool I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day The Evolution motorcycle saved the Hog s bacon but a new savior is now required

The Complete Harley-Davidson Tod Rafferty,1997 Arranged chronologically presents a history of every major motorcycle model produced by the legendary company since 1903

The Harley-Davidson Source Book Mitch Bergeron,2021-12-14 The Harley Davidson Source Book is the ultimate curated survey of the ultimate motorcycle It details the most significant designs and models throughout the Motor Company s history

Art of the Harley-Davidson(R) Motorcycle - Deluxe Edition Dain Gingerelli,2014-10-10 Art of the Harley Davidson Motorcycle pulls together the best of David Blattel s Harley Davidson portraiture This deluxe edition sports a special leather look cover poster sized gatefolds and

frameable garage art in an internal envelope *Harley-Davidson Buyer's Guide* , **Harley-Davidson** Peter Henshaw, Ian Kerr, 2015-10-20 Presents a pictorial history of Harley Davidson motorcycles detailing prices production information colors and specifications for each model *Harley-Davidson Big Twins Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill *American Motorcyclist* , 2004-10 American Motorcyclist magazine the official journal of the American Motorcyclist Association tells the stories of the people who make motorcycling the sport that it is It s available monthly to AMA members Become a part of the largest most diverse and most enthusiastic group of riders in the country by visiting our website or calling 800 AMA JOIN *The Harley-Davidson Motor Company* David K. Wright, 2002 Harley Davidson A name that brings a smile to anyone who loves American motorcycles For 100 years that name has been synonymous with freedom open roads raw power and good times and the Milwaukee motorcycles have spawned legions of fans world wide who are fiercely loyal to their V twin powered machines and the company that built them Since 1903 the Harley Davidson Motor Company has endured wars recessions depressions strikes buyouts and buybacks foreign competition and ever changing markets It has survived all that and thrived Harley is now stronger than it s ever been and shows no sign of slowing down In the fourth edition of this classic history author David K Wright has revised and expanded the book to include all 100 years of the company s history He covers the motorcycles the men who built them the owners the dealers the racers and the entire Harley scene from celebrity owners and police bikes to one percenters from restorers to custom bike builders Wright s extensive research candid style and deep appreciation for Harley Davidson s history combine to make this an important part of every Harley rider s library This is the complete story of Harley Davidson the American motorcycle of the 20th Century and now of the 21st Century as well Every H D fan from first time rider to grizzled veteran will want this fascinating all too true story now offered proudly without Harley Davidson approval or endorsement Book jacket

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Table of Contents Softail Torque Specs

1. Understanding the eBook Softail Torque Specs
 - The Rise of Digital Reading Softail Torque Specs
 - Advantages of eBooks Over Traditional Books
2. Identifying Softail Torque Specs
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Softail Torque Specs
 - User-Friendly Interface
4. Exploring eBook Recommendations from Softail Torque Specs
 - Personalized Recommendations
 - Softail Torque Specs User Reviews and Ratings
 - Softail Torque Specs and Bestseller Lists

5. Accessing Softail Torque Specs Free and Paid eBooks
 - Softail Torque Specs Public Domain eBooks
 - Softail Torque Specs eBook Subscription Services
 - Softail Torque Specs Budget-Friendly Options
6. Navigating Softail Torque Specs eBook Formats
 - ePub, PDF, MOBI, and More
 - Softail Torque Specs Compatibility with Devices
 - Softail Torque Specs Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Softail Torque Specs
 - Highlighting and Note-Taking Softail Torque Specs
 - Interactive Elements Softail Torque Specs
8. Staying Engaged with Softail Torque Specs
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Softail Torque Specs
9. Balancing eBooks and Physical Books Softail Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Softail Torque Specs
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Softail Torque Specs
 - Setting Reading Goals Softail Torque Specs
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Softail Torque Specs
 - Fact-Checking eBook Content of Softail Torque Specs
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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