

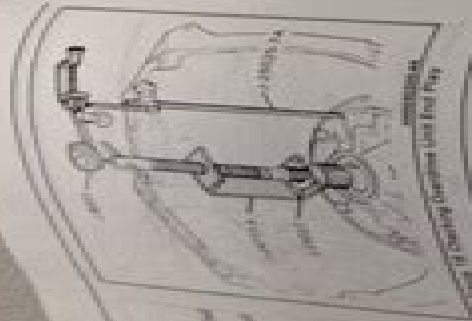


Figure 17 Clutch Shaft End Play Check

**CLUTCH SHAFT END PLAY
ADJUSTMENT CHART**

CLUTCH SHAFT END PLAY	ADJUSTMENT
0.00 to 0.05 mm (0.00 to 0.02 in.)	1. Check
0.05 to 0.10 mm (0.02 to 0.04 in.)	2. Check
0.10 to 0.15 mm (0.04 to 0.06 in.)	3. Check
0.15 to 0.20 mm (0.06 to 0.08 in.)	4. Check
0.20 to 0.25 mm (0.08 to 0.10 in.)	5. Check
0.25 to 0.30 mm (0.10 to 0.12 in.)	6. Check
0.30 to 0.35 mm (0.12 to 0.14 in.)	7. Check
0.35 to 0.40 mm (0.14 to 0.16 in.)	8. Check
0.40 to 0.45 mm (0.16 to 0.18 in.)	9. Check
0.45 to 0.50 mm (0.18 to 0.20 in.)	10. Check
0.50 to 0.55 mm (0.20 to 0.22 in.)	11. Check
0.55 to 0.60 mm (0.22 to 0.24 in.)	12. Check

Figure 18 Clutch Shaft End Play Check

1. Check clutch (120).
2. Check clutch fork (120).
3. Check clutch (115).

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Fourth Clutch Compressor
2. 25034-1 or the fourth clutch spring and nut (115).
3. 25034-2 on the case.
4. Compress the fourth clutch spring and nut (115).

Clutch or Disconnect Figure 21

1. 25034
2. 25034
3. 25034
4. 25034

Clutch Shaft End Play Check

diagnostic aid a forward clutch shaft end play should be made prior to removing. If the

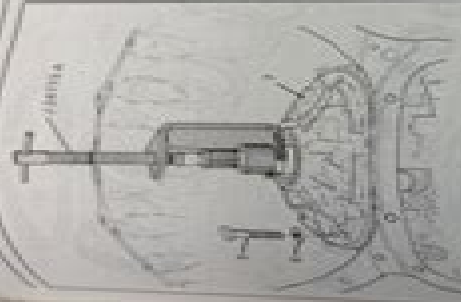


Figure 19 Pump Assembly

diagnostic aid a forward clutch shaft end play should be made prior to removing. If the

diagnostic aid a forward clutch shaft end play should be made prior to removing. If the

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

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Clutch or Disconnect Figure 21

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3. 25034-2 on the case.
4. 25034-3 on the case.

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2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
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4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
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4. 25034-3 on the case.

Clutch or Disconnect Figure 21

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Clutch or Disconnect Figure 21

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Clutch or Disconnect Figure 21

Tools Required

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4. 25034-3 on the case.

Clutch or Disconnect Figure 21

Tools Required

1. 25034 Output Shaft and Rear Unit Support
2. 25034-1 Post
3. 25034-2 on the case.
4. 25034-3 on the case.

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