

Remove

Figure 114 and 115

Tools Required:

1. 245335 Intermediate Band apply pin
2. 245335-30 Checking Block (see note for surface in edge while line is cover of right hole before starting adjustment procedure)
3. Insert 2 245335 on the case with the pin (127) into the gap.
4. With a torque wrench apply 11.2 ft-lb (15.3 N-m) to the pin.

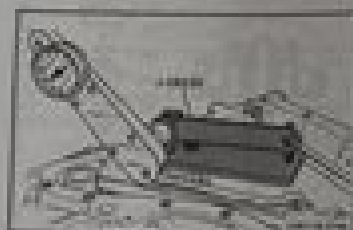


Figure 114: Checking for Proper Apply Pin

5. If the white line appears in window the pin length is correct.
 - If line is above window pin is too short
 - If line is below window pin is too long
 - If the white line does not appear, when window length pin — (Figure 115) Repeat procedure.
6. Remove pin, pin.

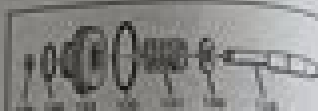
INTERMEDIATE BAND APPLY PIN	
DATE	DESCRIPTION
Test	
Result	
Log	

Figure 115: Apply Pin-Check

Install

Figure 116

1. Remove (128) with pin (129)
2. Spring (129)
3. Place (128) into pin
4. Spring (129) into pin



1. 245335 Intermediate Band apply
2. 245335-30 Checking Block (see note for surface in edge while line is cover of right hole before starting adjustment procedure)
3. Insert 2 245335 on the case with the pin (127) into the gap.
4. With a torque wrench apply 11.2 ft-lb (15.3 N-m) to the pin.

Figure 116: Installing Pin and Spring

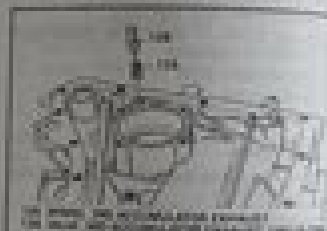


Figure 117: Exhaust Valve & Spring

OIL PAN AND STRAINER

Figure 118

Install in Case

1. Seal (12) into the case
2. Strainer (13) into the seal and case
3. Gasket (14) with TRACOL™ 1 (see note for application)
4. Pin (15) into the case
5. Seal (16)

Tighten

- Torque the pin hole (15) to 11 ft-lb (15.1 N-m)

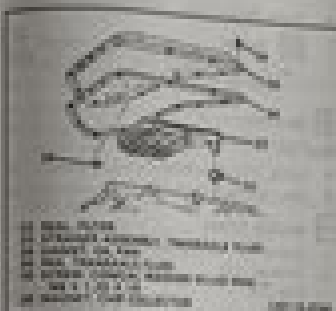


Figure 118: Governor and Speedometer Gear Assembly

GOVERNOR AND SPEEDOMETER GEAR ASSEMBLY

Check

- Governor assembly pin

Inspect

Figure 119

- Governor
 - Oil passage blocked
 - Damaged springs
 - Missing check balls
 - Seal (1) damage
 - Binding weights

SEAL REPLACEMENT PROCEDURE

Remove or Disassemble

- Seal (1) — see note

Install or Connect

- Seal (1) — see TRACOL™ 1 (see note for application)

Governor Assembly (SEE Gasket Models)

Figure 119 and 120

Inspect

- Governor (1) for
 - Missing oil passage
 - Damaged springs or binding weights
 - Damaged seal — replace as required

- Seal (1) for
 - leaks
 - damaged or missing seal

- Damaged bearing (1)



Figure 120: Governor and Internal Transaxle Seal Removal

1. Seal (1) into the case
2. Strainer (13) into the seal and case
3. Gasket (14) with TRACOL™ 1 (see note for application)
4. Pin (15) into the case
5. Seal (16)

Figure 120: Governor and Internal Transaxle Seal Removal

Install or Connect

1. Governor assembly (1) into case
2. Seal (16) into governor assembly
3. Strainer (13) into case block side up
4. Seal (15) into seal (16) bearing (16)
5. Housing (16) into case — governor shall seat pin in the housing
6. Seal (16)

1 Grand Prix Service Manual

Lei Shi

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

1 Grand Prix Service Manual:

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