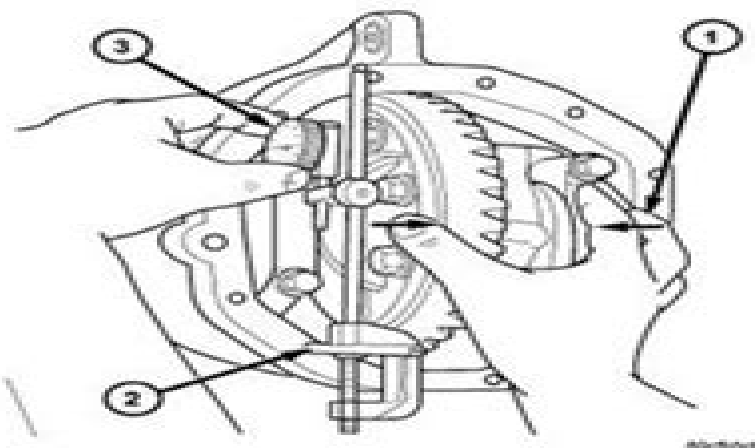
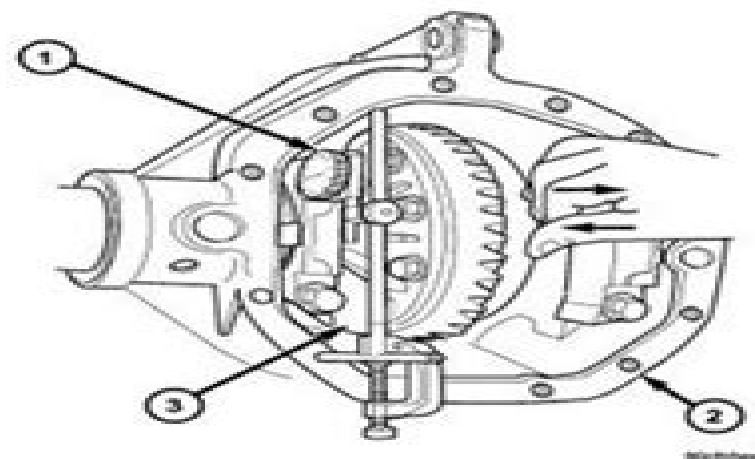


FRONT AXLE - C205F (Continued)

**Fig. 16 ZERO DIAL INDICATOR**

- 1 - PINION GEAR SIDE
2 - PILOT STUD
3 - DIAL INDICATOR

**Fig. 17 RECORD DIAL INDICATOR**

- 1 - DIAL INDICATOR
2 - HOUSING
3 - RING GEAR SIDE

(18) Position the dial indicator plunger on a flat surface between the ring gear bolt heads (Fig. 15).

(19) Push and hold differential case toward pinion.

(20) Zero dial indicator face to pointer.
(21) Push and hold differential case to ring gear side of the housing.

(22) Record dial indicator reading.

(23) Subtract 0.05 mm (0.002 in.) from the dial indicator reading to compensate for backlash between ring and pinion gears. Add the resulting measurement to the thickness of the single dummy shim. This is the thickness of shim required to achieve proper backlash.

(24) Subtract the backlash shim thickness from the total preload shim thickness. The remainder is the shim thickness required on the pinion side of the housing.

(25) Rotate dial indicator out of the way on pilot stud.

(26) Remove differential case, dummy bearings and dummy shim from the housing.

(27) Install new side bearing cones and cups on differential case.

(28) Install Spreader W-129-B and Adapter Plates 8142-A on the housing and spread open enough to receive differential case.

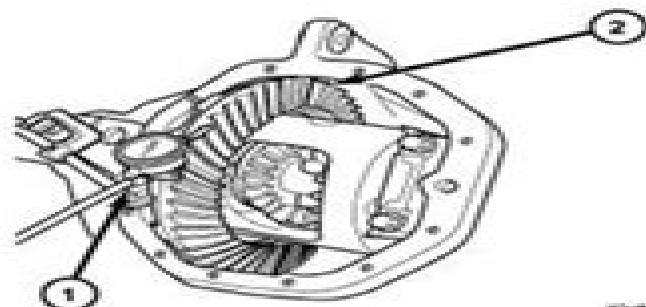
CAUTION: Never spread over 0.50 mm (0.020 in.). If the housing is over-spread, it could be distorted or damaged.

(29) Place the side bearing shims in the differential housing against the housing shoulder.

(30) Install the differential case in the housing.

(31) Rotate the differential case several times to seat the side bearings.

(32) Position the dial indicator plunger against a ring gear tooth (Fig. 18).

**Fig. 18 RING GEAR BACKLASH**

- 1 - RING GEAR
2 - DIAL INDICATOR

(33) Push and hold ring gear upward while not allowing the pinion gear to rotate.

1 Dodge Ram Parts Manual

Hussin A.Rothana



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