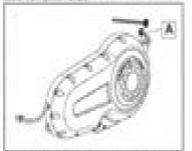
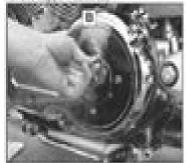
CLUTCH PINION SHAFT REMOVAL:

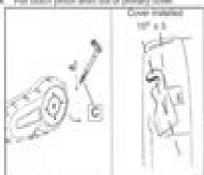
 Protect from of pinion shaft (K). Use an adjustative whench to rotate arm lowered clubch cable and remove cable from pinion shaft.



- Remove preview core cap plans, cover plans, and Oring cases 8.61.
- Burrows drappoint some (B):



Full clutch pinton shaft aud of primary sower



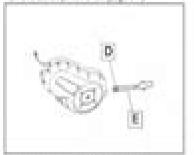
 Inquest proon shall year leads (C) for creates, between leads, or wear.

CLUTCH PINION SHAFT BEARING INSPECTION

- 1. Apply angles of to the beautigs.
- 2. Temporarily install prices shart into primary cover.
- Turn shaft to hand. Observe feel of bearings. Replace bearings if rough-or noticed action is noticed.

CLUTCH PINION SHAFT SEAL REMOVAL & INSTALLATION

1. Remove clubb piness shaft (sequ 9.7).



- 2. Carefully pry seed (2) out of primary sones.
- Cubicate outer edge of new seal with origine or and sealing to with greene.
- 4. Drive seed into place with a subside driver (E):

CLUTCH PINION SHAFT INSTALLATION

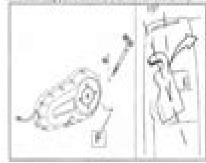
- Lubricate and materi statis prival shaft. Fusion release rack with exneedth-or until that side of lock is: UP and rack teeth align with teeth of prival shaft.
- Z. Point proon shelt into cover unit assist.



CLUTCH, PRIMARY, & SHIFT LINKAGE

 Potatis arm toward dutch-cable until 8 stops. The arm must be positioned at x 10"off" angle to primary cover parting line when it stops. If angle is not conect, IRI. arm, include as needed, and re-install until angle is correct.





PRIMARY COVER REMOVAL

- ii. Refer to exprected view on page it 4.
- Remove shift brouge and funded so an essentisty (page 8.3). Note dots on any and shaft must be played for essentiny.



Clubch Cable Removal Prom Release Arm

 Protect finish of poince shalf relisions arm and use an adjustable whench to notice arm toward shach cable and remove cable from press shalf.



 Discoveral regulatorisabler 2 pm coverable so etable wire 3 pm connector (A) cain the pulled clear of female.



- Remove cap plate and cap plate and (page 8.6).
- Sharr angine of this exhable container.

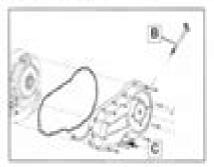
NOTE: Prinary sover can be removed without drawing the engine oil. Use a substan oil draw per under the prinary sover to catch the oil.

1. Remove clubch press shaft (8) (page 9.7):

NOTE: Proton shalt removal is not required for primary sover removal.

8. Renton printery street streets

NOTE: Note position of shorter screw (C) in the hole just to the more of the wint shall.



B. Berrone primary cover.





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Richard Bailey

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