

Seat Altea 2004-2015 Workshop Manual

1.10 cylinder block: Assembly overview

1 - cylinder block

- Removing and installing timing Range and fly wheel [5.2009.52](#)
- Removing and installing crankshaft [5.2009.52](#)
- Disassembling and assembling pistons and connecting rods [5.2009.52](#)

2 - Gasket

- Removing

3 - Oil filter bracket

4 - 18 Nm + turn 90° further

- Removing
- First fit upper left and lower right bolts and then tighten all four bolts diagonally

5 - Retainer

6 - 18 Nm

7 - Joint mouth

- For thermostat

8 - 18 Nm

9 - O-ring

- Removing

10 - Coolant thermostat

- Observe installation position, Removing and installing thermostat [5.2009.52](#)
- Check: heat the thermostat in water
- Opening begins at approx. 85 °C
- Ends at approx. 126 °C
- Opening lift at least 7 mm

11 - 20 Nm + turn 180° further

12 - Retainer

- For ancillaries
- Removing and installing [5.2009.52](#)

13 - 40 Nm + turn 45° further

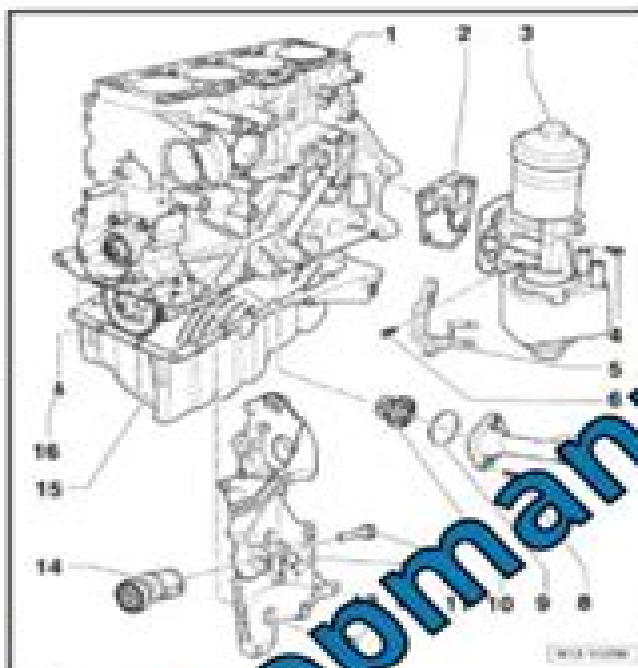
- Removing

14 - Poly V-belt tensioner

15 - Oil pump

- Check before fitting
- Install: ensure coolant -D 175 404 A2-

16 - 18 Nm



Loosen bolt -1-

Remove bolt -2- and nut -3-

Remove bracket -4- from fuel filter, and lay fuel filter -7- aside with fuel hoses -8- and -9- connected.

Loosen connector -3- of the radiator outlet coolant hose and disconnect -D85-

Remove nut -5- and bolt -2-

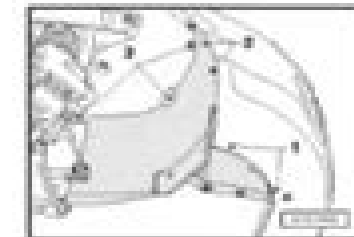
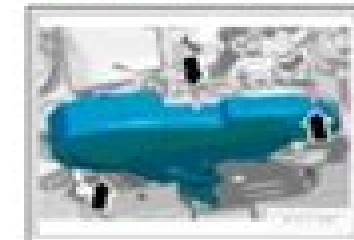
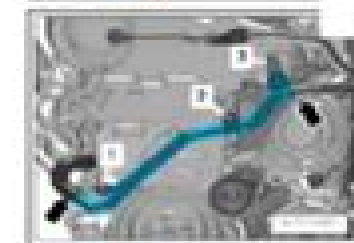
Remove the coolant pipe (right-side) -arrow- while coolant hoses remain connected.

Remove the upper protection for the notched belt, to do this, release the attachment clips -arrow-

Remove right hose insulation -fastening points 1 ... 3-

Remove the Poly V-belt [5.2009.52](#)

Remove vibration damper [5.2009.52](#)



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