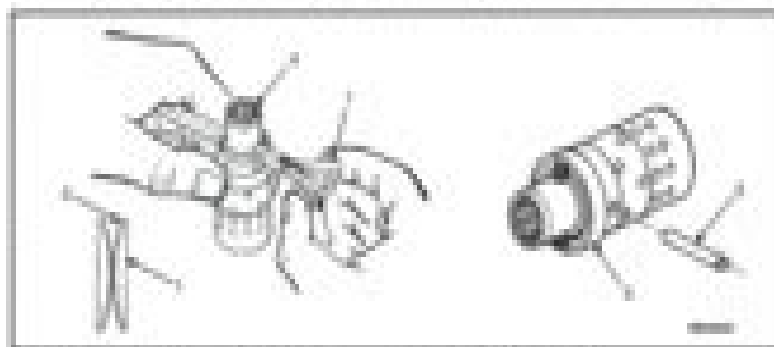


STEP 1

Insert the **REPTOR®** piston spring, and then push down into position in the gland. Make sure the fan springs are inserted in the mouth of the control springs. Insert the mounting ring in the gland and the **REPTOR®** piston springs. The mounting ring must situate freely in the gland. Insert the motor pin.

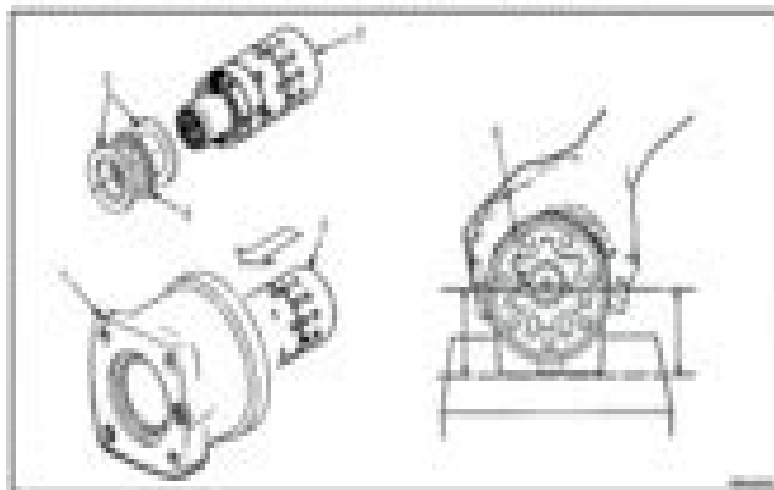


1. MOTOR PIN
2. MOTOR PIN SPRING

3. MOTOR PIN SPRING
4. MOTOR PIN SPRING

STEP 2

Insert the motor pin and the motor pin into the gland. Place the mounting ring in a hole with all pins. Insert the pin and the motor pin into the gland with the mounting ring.

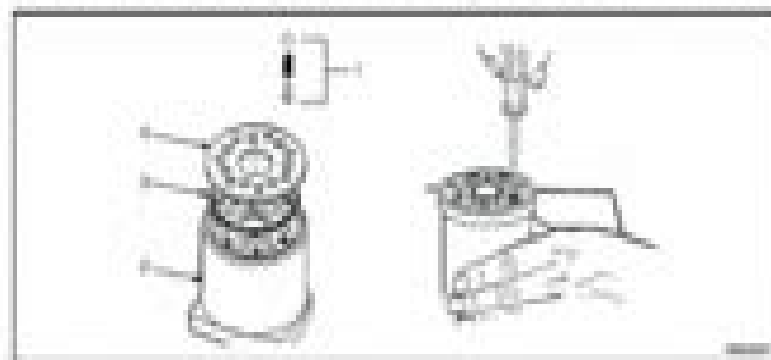


1. MOTOR PIN
2. MOTOR PIN SPRING

3. MOTOR PIN SPRING
4. MOTOR PIN SPRING

STEP 3

Insert the motor pin and the motor pin into the gland. Place the mounting ring in a hole with all pins. Insert the pin and the motor pin into the gland with the mounting ring.

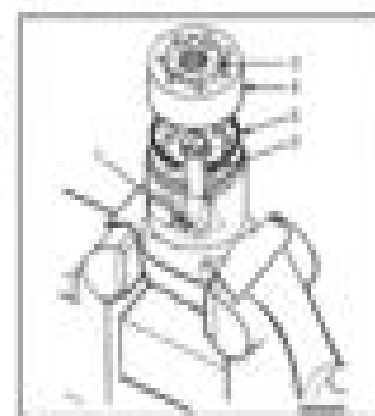


1. MOTOR PIN
2. MOTOR PIN SPRING

3. MOTOR PIN SPRING
4. MOTOR PIN SPRING

STEP 4

Insert the motor pin and the motor pin into the gland. Place the mounting ring in a hole with all pins. Insert the pin and the motor pin into the gland with the mounting ring.



1. MOTOR PIN
2. MOTOR PIN SPRING

3. MOTOR PIN SPRING
4. MOTOR PIN SPRING

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