

TROUBLESHOOTING

5. Before attempting to adjust or repair the power steering system, the cause of any malfunction should be located. Refer to the following paragraphs for possible causes of power steering system malfunction.

Irregular or "Sticky" Steering. If irregular or "sticky" feeling is noted when turning steering wheel with forward motion of tractor stopped and with engine running at rated speed, or if steering wheel continues to rotate after being turned and released, foreign material in the power steering fluid transmission oil is probable cause. Clean or remove all hydraulic system filters. It will be necessary to also drain transmission oil and refill with clean oil. Also check for air leaks in gear pump suction line which will cause pump to cavitate. If trouble is not corrected, the power steering control valve assembly should be removed and serviced; refer to paragraph 10.

Steering Cylinder "Mistakes". If steering cylinder appears to pump in transit when steering wheel is being turned steadily, probable cause of trouble is air trapped in the power steering cylinder. Bleed cylinder as outlined in paragraph 7.

Slow Steering. Slow steering may be caused by low oil flow from pump. Check time required for full stroke travel of power steering cylinder. First, with tractor weight on the front wheels; then, with front end of tractor supported by a jack. If time between the two checks varies considerably, overhaul power steering pump as outlined in paragraph 10.

Loss of Power. Loss of steering power may be caused by system relief setting being too low. Check and adjust relief valve setting as outlined in paragraph 11.

Left, rear fluid filter (A - Fig. 5) plugged or wrong size. Filter should be 6.125-6.18 inches (154.3-156.4 mm) long.

Outflow line (B - Fig. 6) in gear pump flow divider plugged. Remove spool (C)



Fig. 5 - Filter on left side of rear housing is filter for gear pump.

1. Filter
2. Housing
3. Spool

4. Housing
5. Spool

From gear pump and clean orifice plate.

Relief valve (D - Fig. 9) in steering control valve stuck open. Steering control valve assembly should be removed and serviced; refer to paragraph 10.

System Overloads. Overloading of system may be caused by neutral (bypass) pressure being too high. If neutral pressure is excessive, check for obstructions in system such as kinked tube, etc. If neutral pressure is erratic, check the bending of control valve shaft, spool and/or sleeve.

Too much oil in rear housing sump. Shut off engine and allow tractor to stand for 10 minutes, check oil level through sight glass in rear housing. Drain as necessary.

LUBRICATION AND BLEEDING

7. Differential and final drive oil is utilized as the power steering fluid. The filter, shown in Fig. 5 is located in lower front part of differential housing on left-hand side. This filter is for the gear pump which supplies the power steering, and should be removed after the first 50 hours and thereafter not to exceed over 1000 hours. The power steering system is usually self-bleeding. With engine running at high idle speed, cycle system through several full strokes of the cylinder. In some cases, it may be necessary to loosen connections at cylinder to bleed trapped air.

6. Housing
7. Spool

8. Housing
9. Spool



Fig. 6 - Exploded view of flow divider.

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SYSTEM OPERATING PRESSURE AND RELIEF VALVE

8. Power steering relief pressure can be checked by connecting a Pto-Rater to test port of gear pump. Refer to Fig. 4 showing test port location and to Fig. 7 showing Pto-Rater connected. Connect



Fig. 7 - View of hydraulic tester connected for testing power steering system. Refer to text.



Fig. 8 - View of the three hydraulic pumps used. Test port (D) is used for diagnosis of gear pump hydraulic system.

Allis Chalmers U Repair Manual

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