

ENGINE

SPECIFICATIONS (cont.) Model 5215 Compact Tractor

	ENGLISH DIMENSIONS	METRIC DIMENSIONS
Valve spring full length (mm) Outside Inside	1.5315"	(38.96)
Exhaust valve seat angle	45°	
Intake valve seat angle	45°	
Valve guide overall length (mm)	one-piece cylinder head	
No. of camshaft bearings	3	

FITS AND TOLERANCE OF ENGINE PARTS Model 5215 Compact Tractor

CYLINDER AND PISTON	ENGLISH DIMENSIONS	METRIC DIMENSIONS
I.D. of cylinder (mm)	2.8740" - 2.8748"	(73.73.019)
O.D. of piston skirt (mm)	2.8701" - 2.8709"	(72.90.72.92)
Oil clearance of piston skirt (mm)	.0031" - .0047"	(0.08.0.118)
Cylinder allowable taper (mm)	.0004"	(0.01)
Cylinder allowable out-of-round (mm)	.0004"	(0.01)
O.D. of piston (mm) (Between top ring and second ring)		

PISTON RING	ENGLISH DIMENSIONS	METRIC DIMENSIONS
Piston ring ends gap Top ring 2nd ring Oil ring	.0079" - .0157" .0079" - .0157" .0012" - .0028"	0.2.0.4 0.2.0.4 0.03.0.06
Clearance of rings in grooves Top ring 2nd ring Oil ring	semi-keystone type .0020" - .0035" .0012" - .0028"	0.05.0.06 0.03.0.07

Allis Chalmers Service Manual 5215

WJ Hussar



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