

ADJUSTMENTS

PITMAN ALIGNMENT

To avoid undue wear on inner pitman bearings, the pitman should operate at right angles to the mower frame and drive shaft. To determine whether pitman is operating correctly, place an ordinary carpenter's square along the side of mower frame just above the pitman, letting one leg of the square extend outward above pitman. By sighting down over the square and comparing the angle of pitman with the square it can be determined if pitman is correctly adjusted. Pitman should be parallel with square. Align pitman by screwing nuts (68) Fig. 25 inward or outward on pull brace (22).

SICKLE REGISTER

Even though the sickle, ledger plates, wear plates and hold down clips may be in good condition, a clean job of cutting may not be accomplished unless the sickle is in proper register with cutter-bar guards. Sickle register simply means the relation of the center of knife sections with the center of guards at the extreme end of either inner or outer stroke. To determine the register of the sickle, turn the pitman wheel until it is on dead center (end of stroke) then examine relation of knives to guards. Next turn the pitman wheel until it is on the opposite dead center and re-examine knives. If the knife travels as far in one direction in relation to the guard center as it does to the other direction then the sickle is in proper register. Perfect register is desirable, but not absolutely essential because as long as the entire cutting edge of the knife enters the guard beyond the edge of the ledger plate, good cutting will be accomplished. The sickle in all "Allis-Chalmers" mowers has a movement of $1\frac{1}{4}$ " in each direction. The guards are centered at $\frac{1}{8}$ " that, a sickle in perfect register would move $\frac{1}{8}$ " past the center of guard at each end of the stroke. The additional length of $\frac{1}{4}$ " in the sickle stroke simplifies the adjustments of sickle register between knife and bar as there is a $\frac{1}{8}$ " overdrive in each direction. If the cutting edge of a knife at the extreme tip just barely enters the guard at the end of one stroke, it will go a considerable distance thru the old pointing guard at the end of the other stroke. If this condition exists, adjustments should be made to more nearly equalize the sickle travel between guard centers.

To Adjust Sickle Register Proceed as Follows:

1. Set tilting lever (19) Fig. 27 on cutter bar (down flat). (Neither tilted up or down).
2. Set inner and outer shoe runners, so cutter bar is level.

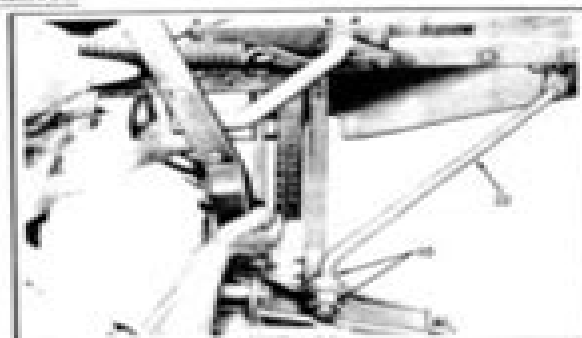


FIG. 26

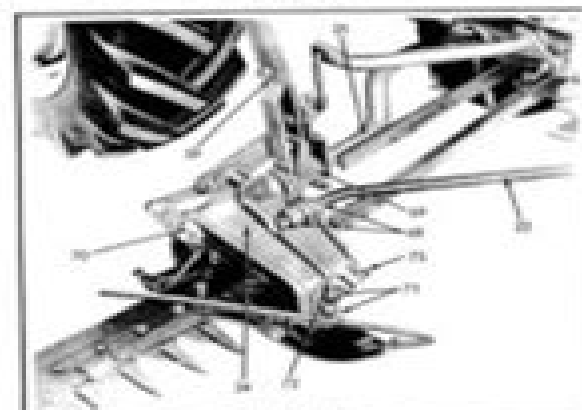


FIG. 27

3. Turn pitman wheel by hand so sickle is at extreme end of stroke.
4. Loosen nuts (66) on pull brace, then clamp (69) on inner end of dragbar. Remove collar (70) from outer end of dragbar.
5. Move yoke casting (54) in or out on dragbar (21) until sickle is in register.

NOTE: It may be necessary to remove spacing washers between clamp (69) and catcher on dragbar (21). Washers may be placed on either side of clamp or between yoke casting (54) and collar (70).

6. Replace collar (70) on dragbar (21) and nuts (66) on pull brace (22).
7. Make certain pitman is in correct alignment before tightening nuts (68) on pull brace. Refer to Pitman Alignment.

Allis Chalmers Sickle Bar Manual

Popular Mechanics Press

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Table of Contents Allis Chalmers Sickle Bar Manual

1. Understanding the eBook Allis Chalmers Sickle Bar Manual
 - The Rise of Digital Reading Allis Chalmers Sickle Bar Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Allis Chalmers Sickle Bar Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Allis Chalmers Sickle Bar Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Allis Chalmers Sickle Bar Manual
 - Personalized Recommendations
 - Allis Chalmers Sickle Bar Manual User Reviews and Ratings
 - Allis Chalmers Sickle Bar Manual and Bestseller Lists
5. Accessing Allis Chalmers Sickle Bar Manual Free and Paid eBooks
 - Allis Chalmers Sickle Bar Manual Public Domain eBooks
 - Allis Chalmers Sickle Bar Manual eBook Subscription Services
 - Allis Chalmers Sickle Bar Manual Budget-Friendly Options

6. Navigating Allis Chalmers Sickle Bar Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Allis Chalmers Sickle Bar Manual Compatibility with Devices
 - Allis Chalmers Sickle Bar Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Allis Chalmers Sickle Bar Manual
 - Highlighting and Note-Taking Allis Chalmers Sickle Bar Manual
 - Interactive Elements Allis Chalmers Sickle Bar Manual
8. Staying Engaged with Allis Chalmers Sickle Bar Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Allis Chalmers Sickle Bar Manual
9. Balancing eBooks and Physical Books Allis Chalmers Sickle Bar Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Allis Chalmers Sickle Bar Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Allis Chalmers Sickle Bar Manual
 - Setting Reading Goals Allis Chalmers Sickle Bar Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Allis Chalmers Sickle Bar Manual
 - Fact-Checking eBook Content of Allis Chalmers Sickle Bar Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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