

CASE STUDY: Andrew-Carter, Inc.

Andrew-Carter, Inc. (A-C), is a major Canadian producer and distributor of outdoor lighting fixtures. Its fixture is distributed throughout North America and has been in high demand for several years. The company operates three plants that manufacture the fixture and distribute it to five distribution centers (warehouses). During the present recession, A-C has seen a major drop in demand for its fixture as the housing market has declined. Based on the forecast of interest rates, the head of operations feels that demand for housing and thus for its product will remain depressed for the foreseeable future. A-C is considering closing one of its plants, as it is now operating with a forecasted excess capacity of 34,000 units per week. The forecasted weekly demands for the coming year are

Warehouse 1	9,000 units
Warehouse 2	13,000 units
Warehouse 3	11,000 units
Warehouse 4	15,000 units
Warehouse 5	8,000 units

The plant capacities in units per week are

Plant 1, regular time	27,000 units
Plant 1, on overtime	7,000 units
Plant 2, regular time	20,000 units
Plant 2, on overtime	5,000 units
Plant 3, regular time	25,000 units
Plant 3, on overtime	6,000 units

If A-C shuts down any plants, its weekly costs will change, as fixed costs are lower for a nonoperating plant. Table 9.34 shows production costs at each plant, both variable at regular time and overtime, and fixed when operating and shut down. Table 9.35 shows distribution costs from each plant to each warehouse (distribution center).

TABLE 9.34
Andrew-Carter, Inc.,
Variable Costs and Fixed
Production Costs per Week

PLANT	VARIABLE COST	FIXED COST PER WEEK	
		OPERATING	NOT OPERATING
No. 1, regular time	\$2.80/unit	\$14,000	\$6,000
No. 1, overtime	3.52		
No. 2, regular time	2.78	12,000	5,000
No. 2, overtime	3.48		
No. 3, regular time	2.72	15,000	7,500
No. 3, overtime	3.42		

TABLE 9.35
Andrew-Carter, Inc.,
Distribution Costs
per Unit

FROM PLANT	TO DISTRIBUTION CENTER				
	W1	W2	W3	W4	W5
No. 1	\$0.50	\$0.44	\$0.49	\$0.46	\$0.56
No. 2	0.40	0.52	0.50	0.56	0.57
No. 3	0.56	0.53	0.51	0.54	0.35

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Table of Contents Andrew Carter Inc Case Study Answer

1. Understanding the eBook Andrew Carter Inc Case Study Answer
 - The Rise of Digital Reading Andrew Carter Inc Case Study Answer
 - Advantages of eBooks Over Traditional Books
2. Identifying Andrew Carter Inc Case Study Answer
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Andrew Carter Inc Case Study Answer
 - User-Friendly Interface

4. Exploring eBook Recommendations from Andrew Carter Inc Case Study Answer
 - Personalized Recommendations
 - Andrew Carter Inc Case Study Answer User Reviews and Ratings
 - Andrew Carter Inc Case Study Answer and Bestseller Lists
5. Accessing Andrew Carter Inc Case Study Answer Free and Paid eBooks
 - Andrew Carter Inc Case Study Answer Public Domain eBooks
 - Andrew Carter Inc Case Study Answer eBook Subscription Services
 - Andrew Carter Inc Case Study Answer Budget-Friendly Options
6. Navigating Andrew Carter Inc Case Study Answer eBook Formats
 - ePub, PDF, MOBI, and More
 - Andrew Carter Inc Case Study Answer Compatibility with Devices
 - Andrew Carter Inc Case Study Answer Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Andrew Carter Inc Case Study Answer
 - Highlighting and Note-Taking Andrew Carter Inc Case Study Answer
 - Interactive Elements Andrew Carter Inc Case Study Answer
8. Staying Engaged with Andrew Carter Inc Case Study Answer
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Andrew Carter Inc Case Study Answer
9. Balancing eBooks and Physical Books Andrew Carter Inc Case Study Answer
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Andrew Carter Inc Case Study Answer
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Andrew Carter Inc Case Study Answer
 - Setting Reading Goals Andrew Carter Inc Case Study Answer
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Andrew Carter Inc Case Study Answer
 - Fact-Checking eBook Content of Andrew Carter Inc Case Study Answer
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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