

GMC Envoy 2002-2009 Workshop Manual

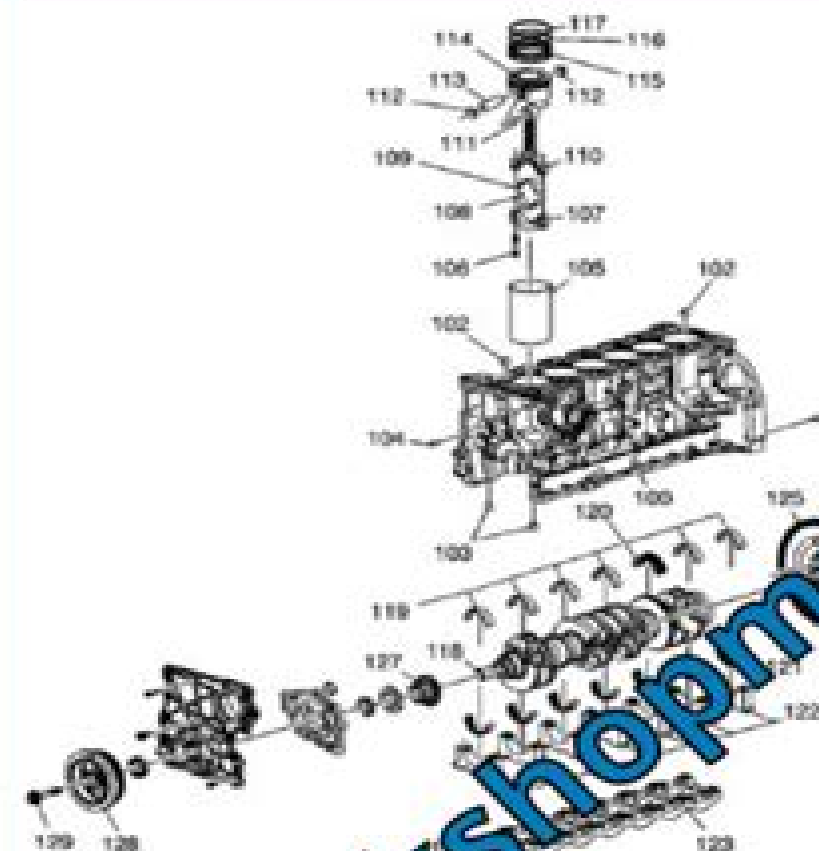


Fig. 19: Engine Block, Crankshaft & Piston
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
100	Engine Block
101	Transmission Locator Pin
102	Cylinder Head Locator Pin
102	Cylinder Head Locator Pin

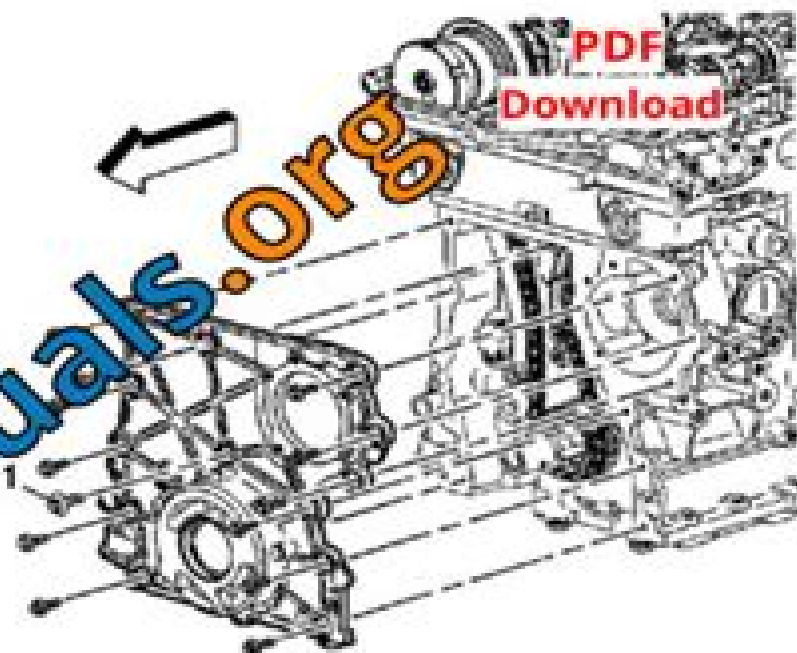


Fig. 146: View Of Engine Front Cover Bolts
Courtesy of GENERAL MOTORS CORP.

5. Install the front cover.
- NOTE:** Refer to [Fastener Notice](#).
6. Install the front cover bolts, tightening the center bolt (1) last.
- Tighten:** Tighten the front cover bolts to 10 N·m (89 lb·in).
7. Remove the J 44219. See [Special Tools](#).
8. Raise the vehicle. Refer to [Lifting and Jacking the Vehicle](#).

2003 Gmc Envoy Engine Repair Manual

Jin-Ying Zhang



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