#### INSPECTION

- Block motorcycle underneath frame, so that the wheel is raised off the ground.
- Turn the wheel through several rotations.
- See Figure 2-11. Mount a magnetic base dial indicator to the brake disc with the dial contact point on the end of the axle.
- Move the wheel from side to side to check end play.
  - Bearing passes inspection if the end play is less than 0.002 in. (0.051 mm).
  - Replace the bearings if end play is not within specification, or if there is drag, rough rotation, abnormal noise or anything unusual.



Figure 2-11. Wheel Bearing Inspection (Front Wheel Shown)

#### REMOVAL

PART NUMBER	TOOL NAME	
HD-44060-10	25 MM COLLET	
HD-44060A	WHEEL BEARING INSTALLER/REMOVER	

- Remove wheel from motorcycle. See 2.3 FRONT WHEEL: ALL BUT FLSTSB or 2.4 FRONT WHEEL: FLSTSB.
- If present, remove hub plate from wheel on opposite side of front brake disc.

#### MOTE

See Figure 2-13. Some wheel hubs may not provide adequate support for the puller bridge. In these cases center a used brake disc over the hub to support the puller bridge while removing the bearings.

 See Figure 2-12. Obtain WHEEL BEARING INSTALLER/REMOVER (Part No. HD-44060A) and assemble using 25 MM COLLET (Part No. HD-44060-10)

- Sparingly apply graphite lubricant to threads of forcing screw (1) to prolong service life and ensure smooth operation.
- Install nut (2), washer (3) and Nice bearing (4) on screw. Insert assembly through hole in bridge (5).
- Drop ball bearing inside 25 mm collet (6). Fasten collet and ball bearing to forcing screw.
- Hold end of forcing screw and turn collet to expand edges of collet.
- See <u>Figure 2.14</u>. When expanded collet has gripped bearing edges, hold end of forcing screw and turn the nut to remove bearing from wheel.
- Remove spacer from inside wheel hub.
- Repeat procedure for opposite side bearing. Discard all bearings upon removal.



Figure 2-12. Removal Tool

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#### **Table of Contents 2008 Fxstc Service Manual**

- 1. Understanding the eBook 2008 Fxstc Service Manual
  - The Rise of Digital Reading 2008 Fxstc Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 2008 Fxstc Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2008 Fxstc Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 2008 Fxstc Service Manual
  - Personalized Recommendations
  - 2008 Fxstc Service Manual User Reviews and Ratings
  - 2008 Fxstc Service Manual and Bestseller Lists
- 5. Accessing 2008 Fxstc Service Manual Free and Paid eBooks
  - 2008 Fxstc Service Manual Public Domain eBooks
  - 2008 Fxstc Service Manual eBook Subscription Services
  - 2008 Fxstc Service Manual Budget-Friendly Options

- 6. Navigating 2008 Fxstc Service Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - 2008 Fxstc Service Manual Compatibility with Devices
  - 2008 Fxstc Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2008 Fxstc Service Manual
  - Highlighting and Note-Taking 2008 Fxstc Service Manual
  - Interactive Elements 2008 Fxstc Service Manual
- 8. Staying Engaged with 2008 Fxstc Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2008 Fxstc Service Manual
- 9. Balancing eBooks and Physical Books 2008 Fxstc Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2008 Fxstc Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 2008 Fxstc Service Manual
  - Setting Reading Goals 2008 Fxstc Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2008 Fxstc Service Manual
  - Fact-Checking eBook Content of 2008 Fxstc Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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check the

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