

INDEX	1
1. OVERVIEW/GENERAL INFORMATION	1
2. GENERAL INFORMATION	2
3. PERIODIC MAINTENANCE	3
4. ENGINE CONTROL SYSTEM	4
5. ELECTRICAL	5
6. FUEL SYSTEM	6
7. POWER UNIT	7
8. MID UNIT	8
9. POWER TRIM AND TEST	9
10. LOWER UNIT	10
11. WIRE/HOSE ROUTING	11
12. 12V/140 "12" (2002) MODEL	12
13. 12V/125/140 "12" (2003) MODEL	13
14. 12V/125/140 "14" (2004) MODEL	14
15. 12V/125/140 "15" (2005) MODEL	15
16. 12V/125/140 "16" (2006) MODEL	16
17. 12V/125/140 "17" (2007) MODEL	17
18. 12V/125/140 "18" (2008) MODEL	18
19. 12V/130 "18" (2009) MODEL	19

7. POWER UNIT

CYLINDER HEAD ASSEMBLY

(Cylinder head / valve / camshaft)

REMOVAL

First to removing cylinder head :

- Remove power unit (See page 6-1 to 6-6)
- Remove timing chain (See page 6-14 to 6-16)

1. Remove bolt (1) and oil pump (2).
2. Remove oil relief valve (3) and gasket (4).

3. Remove bolt securing camshaft housing (5) to cylinder head, then remove each camshaft housing.

NOTE

For ease of assembly, note position of each internal cam shaft housing.

4. Remove intake and exhaust camshafts.

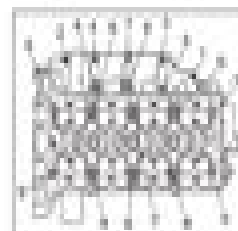
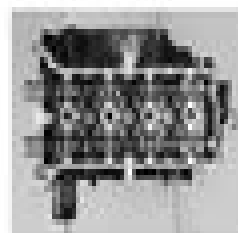
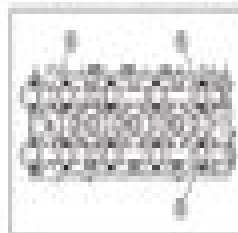
5. Loosen and remove (16) cylinder head bolts according to the removal order in figure and remove them.

6. Remove cylinder head assembly and head gasket.

NOTE

Use special tool (1) not deep socket directly when loosening cylinder head bolts.

- **W076-16010** : Deep socket wrench (16 mm)



POWER UNIT 7-2

INSTALLATION

Installed in 6 reverse order of removal with special attention to the following steps.

CAUTION

Do not to use gasket once removed. Always use a new gasket.

1. Insert head gasket and place cylinder head gasket into position on cylinder.
2. Position cylinder head on cylinder.
3. Apply torque of bolts to cylinder head bolts and tighten them gradually as follows.

- (a) Tighten all bolts to 50 percent (%) of specified torque according to removal order in figure.

② Cylinder head bolt :

- 1st step : 10 mm : 16 Nm (1.6 kg-m, 11.3 ft-lb)
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

- (a) Loosen all bolts to 1/4 turn (1/4 turn, 1/4 turn) according to removal order in figure.

- (a) Again tighten all bolts to 50 percent (%) of specified torque according to removal order in figure.

③ Cylinder head bolt :

- 1st step : 10 mm : 16 Nm (1.6 kg-m, 11.3 ft-lb)
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

- (a) Finally tighten all bolts to specified torque according to removal order in figure.

④ Cylinder head bolt :

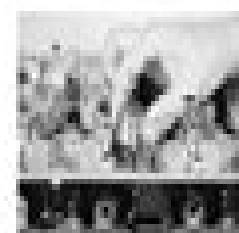
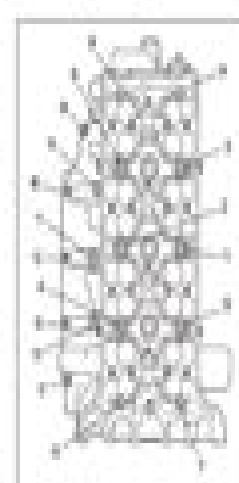
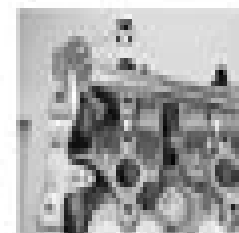
- Final step : 10 mm : 16 Nm (1.6 kg-m, 11.3 ft-lb)
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

NOTE

Use special tool (1) not deep socket directly when tightening cylinder head bolts.

- **W076-16010** : Deep socket wrench (16 mm)

4. Apply torque of around tappets and install them.
5. Install tappet shims.
6. Apply torque of 1/4 surface of each camshaft tube and put nut, then install them.



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Table of Contents 3 Ford Explorer Shop Manual

1. Understanding the eBook 3 Ford Explorer Shop Manual
 - The Rise of Digital Reading 3 Ford Explorer Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3 Ford Explorer Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3 Ford Explorer Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3 Ford Explorer Shop Manual
 - Personalized Recommendations
 - 3 Ford Explorer Shop Manual User Reviews and Ratings
 - 3 Ford Explorer Shop Manual and Bestseller Lists
5. Accessing 3 Ford Explorer Shop Manual Free and Paid eBooks
 - 3 Ford Explorer Shop Manual Public Domain eBooks
 - 3 Ford Explorer Shop Manual eBook Subscription Services
 - 3 Ford Explorer Shop Manual Budget-Friendly Options
6. Navigating 3 Ford Explorer Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - 3 Ford Explorer Shop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3 Ford Explorer Shop Manual
 - Highlighting and Note-Taking 3 Ford Explorer Shop Manual
 - Interactive Elements 3 Ford Explorer Shop Manual
8. Staying Engaged with 3 Ford Explorer Shop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 3 Ford Explorer Shop Manual
- 9. Balancing eBooks and Physical Books 3 Ford Explorer Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3 Ford Explorer Shop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 3 Ford Explorer Shop Manual
 - Setting Reading Goals 3 Ford Explorer Shop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 3 Ford Explorer Shop Manual
 - Fact-Checking eBook Content of 3 Ford Explorer Shop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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