

# Mazda B-Series 1998-2006 Workshop Manual

## CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



|   |                   |                  |
|---|-------------------|------------------|
| 1 | Crankshaft pulley | Disassembly Note |
| 2 | PIP pulley        | Disassembly Note |
| 3 | Timing gear cover | Disassembly Note |
| 4 | Oil pump          | Disassembly Note |
| 5 | PIP gear          | Disassembly Note |
| 6 | Timing gear       | Disassembly Note |
| 7 | PIP gear          | Disassembly Note |
| 8 | Oil pump          | Disassembly Note |

|    |          |                  |
|----|----------|------------------|
| 9  | Oil pump | Disassembly Note |
| 10 | Oil pump | Disassembly Note |
| 11 | Oil pump | Disassembly Note |
| 12 | Oil pump | Disassembly Note |
| 13 | Oil pump | Disassembly Note |
| 14 | Oil pump | Disassembly Note |
| 15 | Oil pump | Disassembly Note |
| 16 | Oil pump | Disassembly Note |
| 17 | Oil pump | Disassembly Note |

### Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



### PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



### Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



### PIP Gear Disassembly Note

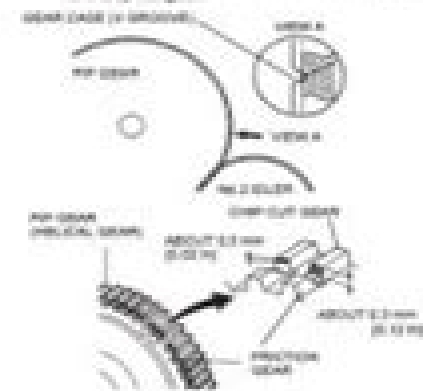
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

#### Note

- If the ship out gear is hard to find, move the PIP gear on notch back and forth, then check the ship out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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# 3 Mazda B2500 Workshop Manual

**John Harold Haynes, Peter Ward**

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the authors' names.

### 3 Mazda B2500 Workshop Manual:

Mazda Pick-up Owners Workshop Manual J. H. Haynes, Peter Ward, 1976-06-01      Mazda RX-3 Workshop Manual ,1973

**Mazda Pick-up, B1600, B1800, B2000, 1972 Thru 1982, 96.8 Cu in (1.6 Liter), 108 Cu in (1.8 Liter), 120.2 Cu in (2.0 Liter) Owners Workshop Manual** John Harold Haynes, Peter Ward, 1982      **Mazda 3 Automotive Repair Manual, 2004-2011** Jeff Killingsworth, John H. Haynes, 2013-01-01 This title provides a total introduction to the maintenance and repair of the Mazda 3      *Mazda RX-2, RX-3 Workshop Manual* ,1972      **Automotive News** ,2000      **Workshop Manual, Mazda RX-3, 808 Chassis** Tōyō Kōgyō Kabushiki Kaisha, 1972      Workshop Manual, Mazda RX-2, RX-3 Engine (license NSU-Wankel). Toyo Kogyo Company, Ltd, 1972      *Mazda 323 Owners Workshop Manual* John S. Mead, 1985  
**Mazda MX-3 1992 Workshop Manual** ,1991

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