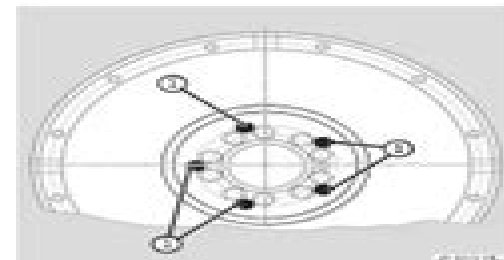




Removing and installing the flywheel

Removing the flywheel

- Remove stopper (1).



1.

- Block flywheel with suitable tool.
- Unscrew screws (1).
- Remove flywheel.
- Visually inspect the components.



2.

Installing the flywheel



NOTE:

The holes in the flywheel must match the threaded holes in the crankshaft flange.

- Insert self-made guide pin (arrow).



1.



Attention!

Renew screws every time they are loosened.

- Tighten screws alternately:
 - M10 x 30:
See para.
 - M10x 35 -M10 x 85:
See para.



2.

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JE Gale



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Table of Contents 3 R6 Service Manual Able Needed

1. Understanding the eBook 3 R6 Service Manual Able Needed
 - The Rise of Digital Reading 3 R6 Service Manual Able Needed
 - Advantages of eBooks Over Traditional Books
2. Identifying 3 R6 Service Manual Able Needed
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3 R6 Service Manual Able Needed
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3 R6 Service Manual Able Needed
 - Personalized Recommendations
 - 3 R6 Service Manual Able Needed User Reviews and Ratings
 - 3 R6 Service Manual Able Needed and Bestseller Lists
5. Accessing 3 R6 Service Manual Able Needed Free and Paid eBooks
 - 3 R6 Service Manual Able Needed Public Domain eBooks
 - 3 R6 Service Manual Able Needed eBook Subscription Services

- 3 R6 Service Manual Able Needed Budget-Friendly Options
- 6. Navigating 3 R6 Service Manual Able Needed eBook Formats
 - ePub, PDF, MOBI, and More
 - 3 R6 Service Manual Able Needed Compatibility with Devices
 - 3 R6 Service Manual Able Needed Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3 R6 Service Manual Able Needed
 - Highlighting and Note-Taking 3 R6 Service Manual Able Needed
 - Interactive Elements 3 R6 Service Manual Able Needed
- 8. Staying Engaged with 3 R6 Service Manual Able Needed
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3 R6 Service Manual Able Needed
- 9. Balancing eBooks and Physical Books 3 R6 Service Manual Able Needed
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3 R6 Service Manual Able Needed
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 3 R6 Service Manual Able Needed
 - Setting Reading Goals 3 R6 Service Manual Able Needed
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 3 R6 Service Manual Able Needed
 - Fact-Checking eBook Content of 3 R6 Service Manual Able Needed
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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