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This workbook will introduce your child to vertical form multiplication & division of decimals, as well as the addition & subtraction of improper fractions.



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web june 21st 2018 heavy duty techtips set right turning the spindle nut provides axial adjustment of the bearing tightening the nut reduces bearing endplay and may even put the pro torq axle spindle stemco

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web inner spindle nut torque a outer nut torque out of service end play criteria trailer two piece nut system preset by meritor 300 lb ft 408 n m 200 lb ft 272 n m 0 006 0 1524 mm or more service the preset hub assembly nut torque acceptable end play criteria b trailer single nut system pro torq 200 lb ft 272 n m back off until loose

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step 3 initial back off back the adjusting nut off one full turn step 4

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web the innovative design of the axilok unitized wheel bearing nut system has been the industry standard in the truck and trailer industry for over 20 years the benefits of the axilok system over traditional jam nut solutions are easily adjustable one piece assembly for increased speed accuracy and repeatability

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web install the inner spindle nut and torque to 300 ft lbs do not back off the spindle nut engage the locking device that is part of the spindle nut system if the locking system cannot be engaged when the nut is at 300 ft lbs advance the nut until the locking system can be engaged reference note above