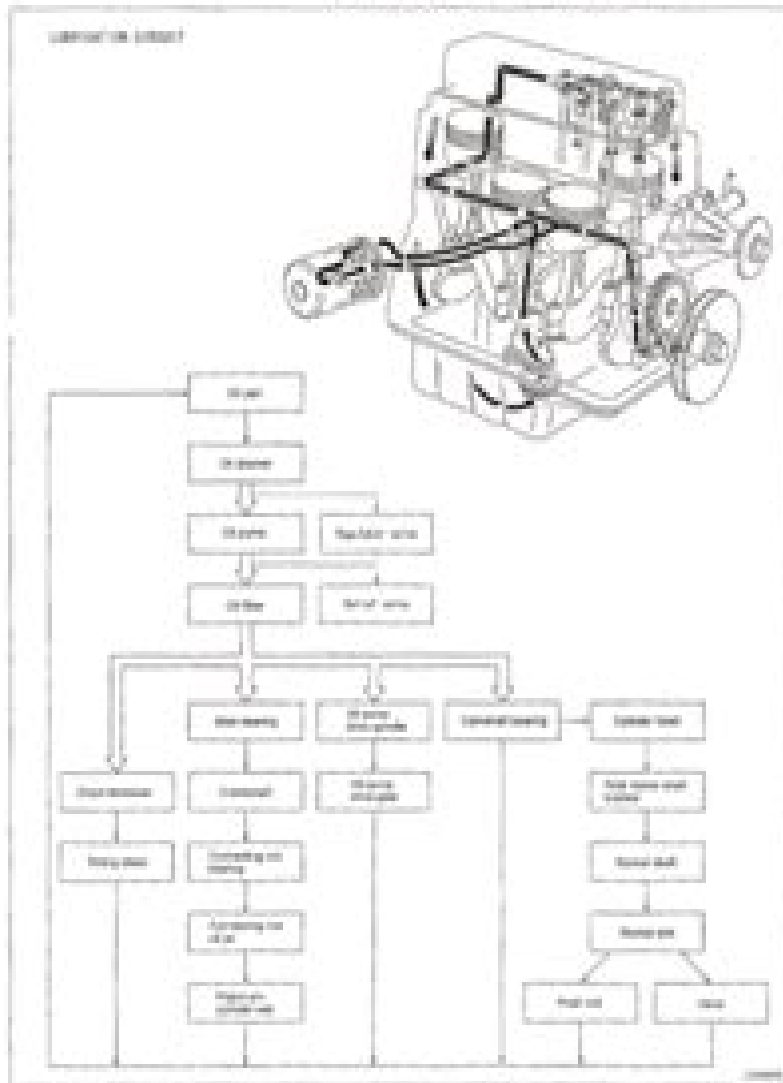


LUBRICATION SYSTEM

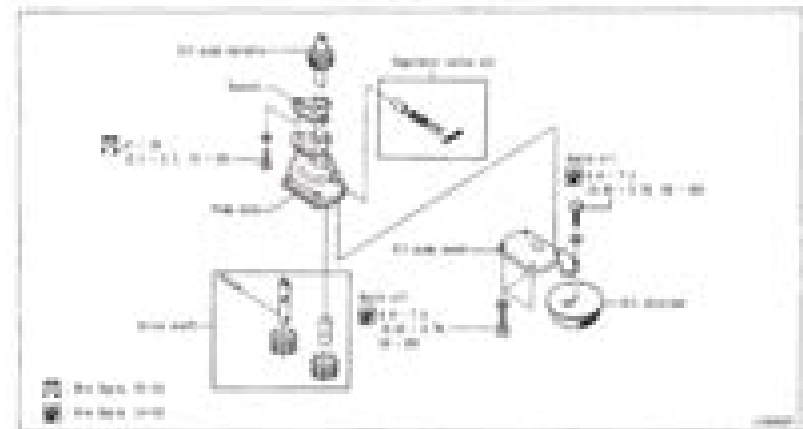
Lubrication Schematic Diagram



LC-4

LUBRICATION SYSTEM

Oil Pump
Component Parts Location



INSPECTION

- Check the following items for wear or damage.

- Pump body and cover
- Pump gear section
- Timing spindle

The pump gear section and main body have no internal components that can be serviced separately. If the pump gear or main body is worn or damaged, replace the drive shaft assembly or oil pump assembly.

- Inspect the clearance of the following parts using a feeler gauge.

If the clearance exceeds the specified limit, replace the drive shaft assembly or oil pump assembly.

Clearance between pump gear and main body:

0.4 mm (0.015 in) or less

Backlash of pump gear: 0.5 mm (0.020 in) or less

Pump gear clearance in vertical direction:

0.3 mm (0.012 in) or less



- Inspect the regulator valve spring of the oil pump.

If damaged, replace the spring in pump assembly.

Free length: 41.5±1 mm (1.634±0.039 in)

Regar load: 40.0 mm (1.575 in)

LC-5

Allison250c Engine Manual

Lingsheng Yao



Allison250c Engine Manual:

Federal Register ,2013-06 Bell OH-58 A C D Kiowa Helicopter Maintenance, Repair And Parts Manuals , A sample of the manuals contained TM55 2840 256 23 Aviation unit and aviation intermediate maintenance for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 TM1 1427 779 23P Aviation unit and intermediate maintenance repair parts and Special tools lists including depot maintenance repair parts and special tools for OH 58d controls displays system nsn 1260 01 165 3959 TM1 1520 248 PPM OH 58d Kiowa Warrior helicopter progressive phase maintenance inspection checklist and preventive maintenance services TB 1 1520 248 20 21 Tailboom visual inspection on all OH 58d and OH 58d i Kiowa Warrior helicopters TM55 1520 248 23 8 1 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 2 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 S Preparation for shipment of Army model OH 58d and OH 58d i Kiowa Warrior Helicopters TM1 1520 248 23P Aviation unit and intermediate maintenance repair parts and Special tools list including depot maintenance repair parts and Special tools for Kiowa Warrior helicopter observation OH 58d nsn 1520 01 125 5476 eic roc TB 1 1520 248 20 29 Installation and removal instructions for the tremble trimpack global positioning system gps special mission kits on OH 58d Kiowa Warrior helicopters TB 1 1520 248 20 31 One time and recurring visual inspection of tailboom and relate restriction on forward indicated airspeed on all OH 58d Kiowa Warrior helicopter TB 1 1520 248 20 36 Changes to tailboom inspection interval and rescinding of flight restrictions on all OH 58d Kiowa Warrior helicopters TM1 2840 256 23P Aviation unit and aviation intermediate maintenance repair parts and Special tools list including depot maintenance repair parts for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 t703 ad 700b TB 1 1520 248 23 1 Announcement of approval and release of nondestructive test equipment inspection procedure Manual FOR TM1 1520 254 23 technicalman aviation unit maintenance avum and aviation intermediate maintenance avim Manual nondestructive inspection procedures for OH 58 Kiowa Warrior Helicopter series TB 1 1520 248 20 40 Inspection and cleaning intervals for the countermeasures set an alq 144 ir jammer transmitter on OH 58d Kiowa Warrior Helicopters TM1 1520 266 23 Aviation unit maintenance avum and aviation intermediate main avim Manual nondestructive inspection procedures for OH 58d Kiowa Warrior Helicopter series TM1 1427 779 23 Aviation unit and aviation intermediate maintenance Manual for control display subsystem cds part number 8521308 902 nsn 1260 01 432 8523 and part number 8521308 903 1260 01 432 TM 1 1520 248 CL Technical manual operators and crewmembers checklist Army OH 58d Kiowa Warrior helicopter TM1 1520 248 MTF Maintenance test flight Army OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 1 Aviation unit and intermediate maintenance manual Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 2 Aviation unit and intermediate maintenance manual Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 9 Aviation unit and intermediate maintenance manual

Army model OH Kiowa Warrior helicopter TB 1 1520 248 20 64 Revision to false engine out warning all OH 58d aircraft tb 1 1520 248 20 52 TM55 1520 248 23 9 Aviation unit and intermediate maintenance manual Army model OH Kiowa Warrior helicopter TB 1 1520 248 30 02 Repair of engine cowling exhaust duct on OH 58d Kiowa Warrior Helicopters TB 1 1520 248 20 62 One time inspection for certain mast mounted sight mms upper shroud for discrepant clamps all OH 58d Kiowa Warrior Helicopters TB 1 1520 248 20 60 One time and recurring inspection of cartridge type fuel boost pump assembly on all OH 58d Kiowa Warrior Helicopters TB 1 1520 248 20 61 One time inspection of copilot cyclic boot shield assembly all OH 58d Kiowa Warrior Helicopters TB 1 2840 263 20 03 Inspection of first stage nozzle shield on all 250 c30r 3 on OH 58d and h 6 aircraft TB 1 2840 256 20 05 Inspection of first stage nozzle shield all t703 ad 700 700a engines on OH 58d aircraft TB 1 1520 248 20 42 Instructions for replacing OH 58d Kiowa Warrior helicopter t703 ad 700b engine with t703 ad 700a engine TB 1 1520 248 20 44 Revision to tail boom inspection interval on all OH 58d Kiowa Warrior helicopter TB 1 2840 256 20 03 Retirement change and time change limits update for t703 ad 700 700b engines on all OH 58d i Kiowa Warrior helicopters TM1 1520 248 MTF Maintenance test flight Army OH 58d Kiowa Warrior Helicopter TM1 1520 248 10 Operators manual Army OH 58d Kiowa Warrior Helicopter TM1 1520 248 CL Technical manual operators and crewmembers checklist Army OH 58d Kiowa Warrior Helicopter TB 1 1520 248 20 47 One time inspection and repair of support installation oil cooler p n 406 030 117 125 129 on OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 7 Technical manual aviation unit and intermediate maintenance Manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 6 Aviation unit and intermediate maintenance manual for Army model for OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 5 Aviation unit and intermediate maintenance manual for Army model for OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 4 Aviation unit and intermediate maintenance manual for Army mode OH 58d Kiowa Warrior Helicopters TM1 1520 248 23 3 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 2 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 23 1 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 T 1 Operational checks and maintenance action precise symptoms maps diagrams Manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 T 2 Operational checks and maintenance action precise symptoms maps diagrams Manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 T 3 Operational checks and maintenance action precise symptoms maps diagrams Manual for Army model OH 58d Kiowa Warrior Helicopter TB 1 1520 248 20 48 Inspection of oil cooler support installation and oil cooler fan TB 1 2840 263 01 One time inspection and recurring inspection of new self sealing magnetic chip detectors OH 58d r Kiowa Warrior Helicopter engines TB 1 1520 248 20 52 Aviation Safety Action For All OH 58D Series Aircraft False Engine Out Warnings TB 1 1520 248 20 51 One time inspection for directional control tube chafing all OH 58d Kiowa Warrior Helicopters TB 1 1520 248 20 53 Maintenance mandatory hydraulic fluid sampling for all OH 58d

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