



## 1000 Series



### RATINGS

| Model <sup>(1)</sup>                                             | Input Torque Gross<br>N•m (lb-ft)               | Input Power Gross <sup>(2)</sup><br>Kw (hp) | Turbine Torque Net <sup>(3)</sup><br>N•m (lb-ft) | GWW kg (lbs)    | GOW kg (lbs)    |
|------------------------------------------------------------------|-------------------------------------------------|---------------------------------------------|--------------------------------------------------|-----------------|-----------------|
| 1000 General                                                     | 780 (575)                                       | 224 (300)                                   | 1152 (850)                                       | 9000 (19,850)   | 11,800 (26,001) |
| Refuse, On-Highway                                               | 746 (550)                                       | 224 (300)                                   | 1152 (850)                                       | 7500 (16,540)   | 7500 (16,540)   |
| Transit Bus, Shuttle Bus, Coach,<br>Non-North America School Bus | 610 (450)                                       | 149 (200)                                   | 1017 (750)                                       | 7500 (16,540)   | 7500 (16,540)   |
| 1000 MH Motorhome                                                | 746 (550)                                       | 224 (300)                                   | 1152 (850)                                       | 10,000 (22,000) | 11,800 (26,001) |
| 1000 SP Specialty Vehicles                                       | CONTACT YOUR ALLISON REPRESENTATIVE FOR DETAILS |                                             |                                                  |                 |                 |

(1) Models including vocational designations (ie: CRD, DFS, SP, MH) are for global markets. All other models within this document are targeted for non-North American markets only.  
 (2) Gross Power rating as defined by ISO 1585 or SAE J1995. (3) Turbine Torque limit based on ISCAAN standard deductions.

### DRIVETRAIN INTERFACES

|                                                                 |                  |
|-----------------------------------------------------------------|------------------|
| Acceptable full-load engine governed speed                      | 2200 – 3800* rpm |
| Acceptable engine idle speed range (with transmission in Drive) | 500 – 800 rpm    |
| Maximum output shaft speed at 105 km/hr (65 mph)                | 5000 rpm         |

\* Engines with full-load governed speed greater than 3800 rpm require Application Engineering review

### MOUNTING

To Engine

SAE No.1, SAE No.2

### TORQUE CONVERTER

Type: One stage, three element, polyphase.  
Includes standard integral damper which is operational in lockup.

| Model  | Stall Torque Ratio |
|--------|--------------------|
| TC-210 | 2.05               |
| TC-211 | 1.91               |
| TC-221 | 1.73               |
| TC-222 | 1.58               |

### MECHANICAL RATIOS (Gear ratios do not include torque converter multiplication)

| Range   |           |
|---------|-----------|
| First   | 3.10 : 1  |
| Second  | 1.81 : 1  |
| Third   | 1.41 : 1  |
| Fourth  | 1.00 : 1  |
| Fifth   | 0.71 : 1  |
| Sixth   | 0.61 : 1  |
| Reverse | -4.49 : 1 |

### CONTROL SYSTEM

|                 |                                                                                                                                                                         |
|-----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Description     | Allison 4th Generation Electronic Controls with closed loop adaptive shifts                                                                                             |
| Shift Sequences | [C = Converter mode (lockup clutch disengaged); L = Lockup mode (lockup clutch engaged)]<br><br>Option 1: 1C-[1L]-2C-2L-3L-4L-5L<br>Option 2: 1C-[1L]-2C-2L-3L-4L-5L-6L |

Driver-to-Transmission Interface

Cab-mounted shift selector

Communication Protocol - Engine/Vehicle Systems Interface

SAE J1939, SAE J1587, ISO 9141, JESCAN

# Allison Transmission 1000 Series Repair Manual

**Yicheng Fang**



## **Allison Transmission 1000 Series Repair Manual:**

**Automotive Automatic Transmission and Transaxles** Keith Santini, Kirk Vangelder, 2017-05-18 Automotive Automatic Transmission and Transaxles published as part of the CDX Master Automotive Technician Series provides students with an in depth introduction to diagnosing repairing and rebuilding transmissions of all types Utilizing a strategy based diagnostics approach this book helps students master technical trouble shooting in order to address the problem correctly on the first attempt Outcome focused with clear objectives assessments and seamless coordination with task sheets Introduces transmission design and operation electronic controls torque converters gears and shafts reaction and friction units and manufacturer types Equips students with tried and true techniques for use with complex shop problems Combines the latest technology for computer controlled transmissions with traditional skills for hydraulic transmissions Filled with pictures and illustrations that aid comprehension as well as real world examples that put theory into practice Offers instructors an intuitive methodical course structure and helpful support tools With complete coverage of this specialized topic this book prepares students for MAST certification and the full range of transmission problems they will encounter afterward as a technician About CDX Master Automotive Technician Series Organized around the principles of outcome based education CDX offers a uniquely flexible and in depth program which aligns learning and assessments into one cohesive and adaptable learning system Used in conjunction with CDX MAST Online CDX prepares students for professional success with media rich integrated solutions The CDX Automotive MAST Series will cover all eight areas of ASE certification , **Monthly Catalogue, United States Public Documents** ,1985-05 **Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254** ,1991 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1985 Truck Service Manual ,1984 **Direct and General Support Maintenance Manual** ,1971 Direct and General Support Maintenance Manual for Transmission Assembly, Automatic, Model TX 200-2A, Allison Division, GM, 2520-860-7342, Transmission Assembly, Automatic, Model TX 200-2B, Allison Division, GM, 2520-964-9207, Transmission Assembly, Automatic, Model TX 200-6, Allison Division, GM, 2520-045-3108 ,1969 Operator's and Unit Maintenance Manual ,1989 Field and Depot Maintenance Manual for Power Train Assembly (8351100) (Allison Model XTG-411-2A) Composed of ,1981

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