

Fig. 8 - Water left GOTE pages many confidence described and a married for observing amount and reprise to the and at "Yes" litting must ne request defect engine THE RESIDENCE OF

have been "Yew" fitting shown in Fig. 6. Install a cop over open and of Thre'l



Fig. 84-Appropriate stees of Appropriate posters manufact used on 180 moders showing power named author (%).

S. Streeman Indian

fitting. Connect a pressure volume tooday light home to steering evolute reduces home an above. Predition sorbet home from tenter in the "Power-Director" lillest opening so that all will be returned to the reservoir. Make certain that "Power-Director" control lower is in newtral and plus control in in newtral test bruke positions. Start engine and and adjust spend to 1800 rpm. Closs valve on leater until pressure is 1200 pel and allow all temperature to reach und shapressa F.

Close the value on tester completely and check pressure gage. If relied pressure is not \$500 pel, remove plug (\$1-Flut. 6.5.) and add or deduct shims (8) to med between the

Fig., 7 - Since of \$500 power SHAPP PROPERTY BARDEN AND married that observing persons and the sense. It is contactions to become appear mandred nations and and moved this bodies adoptedly and other deplet from the beaten tion his attached. Works constitute that expense went of culture for register would believe from Diving it temperal features when the same state of temperal features with the same state of temperal features of t

To chack volume, open the valve on tester until pressure is approximately 1200 pel and abserve the volume of flow. With engine operating at 1800 room, tradume should be 3.28 green, II values of flow is incorrect, the flow noticed reales (iii) or pump should be serviced as outlined in paragraph 586.

#### 180 and 185 Models

15A. The "Power Director" clubch and the models on equipped) the poseluteh are settasted by pressure from the power steering system. Before checking the power steering relied pressure, refer to puragraphs 95 and 157 to check the "Power Director" and pin presentes.

A pressure and volume (flow) tred of the power steering system will disclose whether the pump or relief valve is mallunctioning. To make such a best, personnell are Bullioners:

Bettery cover from below lastrument putel and disconnect steering envisors return tube from "tee" fitting shows in Fig. 7. Install a cup over open and of "Tee" fitting. Connect a prescore volume toster inlet home to stooring system return take as shown. Position outlet hose from tester in the torque housing filler spenting so that all will be esturned to hydraulic reservoir. Start the engine and adjust speed to nated rpm (2000 rpm on 180 module; 2200 rpes on 180 modelel. Close valve on tenter until pressure in 1200 pel and allow all temperature to reach 120-130 despression Fig.

Close the value on tester completelyand check pressure gage. If relief pressure is not 1500-1800 pei, remove and disappendie the relief valve (Fig. 7). Add or deduct shims the Fig. TA) to part previous. Addition of one white-



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