ENGINE

SPECIFICATIONS (cont.) Model 5215 Compact Tractor

	ENGLISH	DIMENSIONS
Valve spring full length (mm) Outside Inside	1.5315*	130.90
Exhaust valve seat angle	45"	
Intake vahra seat angle	45*	
Valve guide overall length (mm)	one-place cylinder head	
No. of camshall bearings	3	

FITS AND TOLERANCE OF ENGINE PARTS Model 5215 Compact Tractor

CYLINDER AND PISTON	ENGLISH	METRIC DIMENSIONS
I.D. of cylinder (mnil	2.8740" - 2.8748"	(73 73.019
O.D. of piston skirt (mm)	2.8701" - 2.8709"	(72.90 72.90)
Oil clearance of piston skirt (mm)	.0031"0047"	60.06 0.119
Cylinder allowable taper (mm)	.0004"	10.013
Cylinder allowable out-of-round (mni)	.0004**	(0.01)
O.D. of piston (mm) (Between top ring and second ring)		

PISTON RING	ENGLISH	DIMENSIONS
Platton ring ends gap Top ring 2nd ring OH ring	.0079"0157" .0079"0157" .0012"0028"	10.2 0.40 10.2 0.40 10.03 0.000
Clearance of rings in prooves Tap-ring 2nd ring Oil ring	.0030"0036" .0030"0036"	10:05 0:098 10:03 0:07)

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