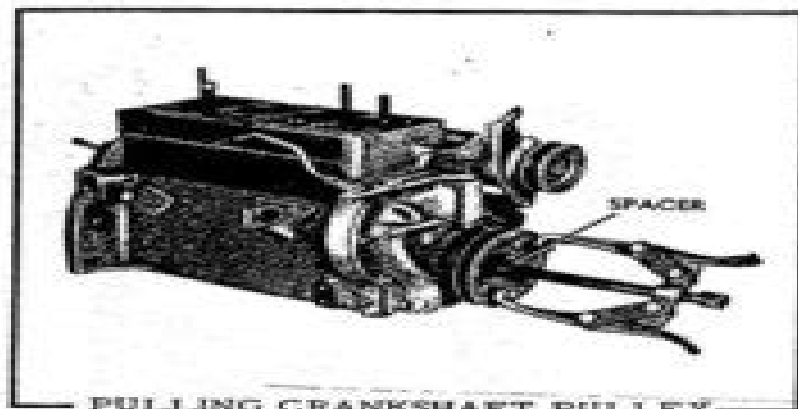


TIMING GEAR COVER



Removal

Remove the hood and hood support. Disconnect the carburetor link rod and the governor spring. Remove crank jaw. Use two 3/8" capscrews and pull crankshaft pulley as shown. Do not run capscrew through against die cast cover or pry against cover as it may be easily damaged.

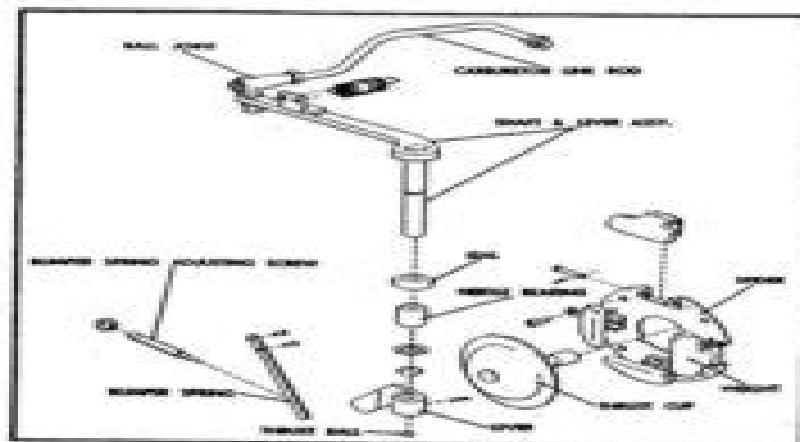
Inspection

See "governor" and oil seals.

Assembly

Tighten capscrews to 15 ft. lbs. torque.

GOVERNOR & GOVERNOR WEIGHT ASSEMBLY



Removal

Remove the hood and hood support and the fan belt. Pull the crankshaft fan drive sheave. Disconnect the carburetor throttle link rod from the carburetor and the governor spring from the governor arm. Remove the timing gear cover from the engine.

Remove the snap ring from the governor shaft and turn the shaft until the tapered groove pin can be driven out of the governor arm. The shaft and lever assembly can be pulled from the timing gear cover. A 3/16" thrust pivot

ball is used under shaft. The needle bearing may be driven from the cover.

Assembly

If the needle bearing has been removed, it should be replaced with a new part and pressed into place. Install the lever and shaft assembly in the timing gear cover using a new dust seal. Be sure pivot ball is in position. At any time when the timing gear cover is removed a new crankshaft oil seal must be used. Tighten the timing gear cover capscrew to 15 ft. lbs. torque.

To adjust the governor, back out the governor bumper spring adjusting screw entirely. Place the throttle lever in the full speed position and hold the carburetor in the full speed position. Adjust the carburetor link rod until it just fits between the governor arm and the carburetor. Adjust the ball joint at the end of the carburetor throttle link rod until it is free of all slack but not tight. The throttle rod is provided with a stop to keep the engine from being over speeded. Make sure this cotter pin stop is in place. Be sure that the throttle rod has not been bent at the spring end which would cause interference with the spring.

The governor bumper spring adjusting screw is provided to eliminate surge from governor. It is usually not necessary to use this screw - however, if the engine does surge

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Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45 PS, MHE 239, NSN 3930-01-074-4937, 1990 *Heavy construction equipment operator* United States. Department of the Army, 1979

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