

## Paragraphs 7-8

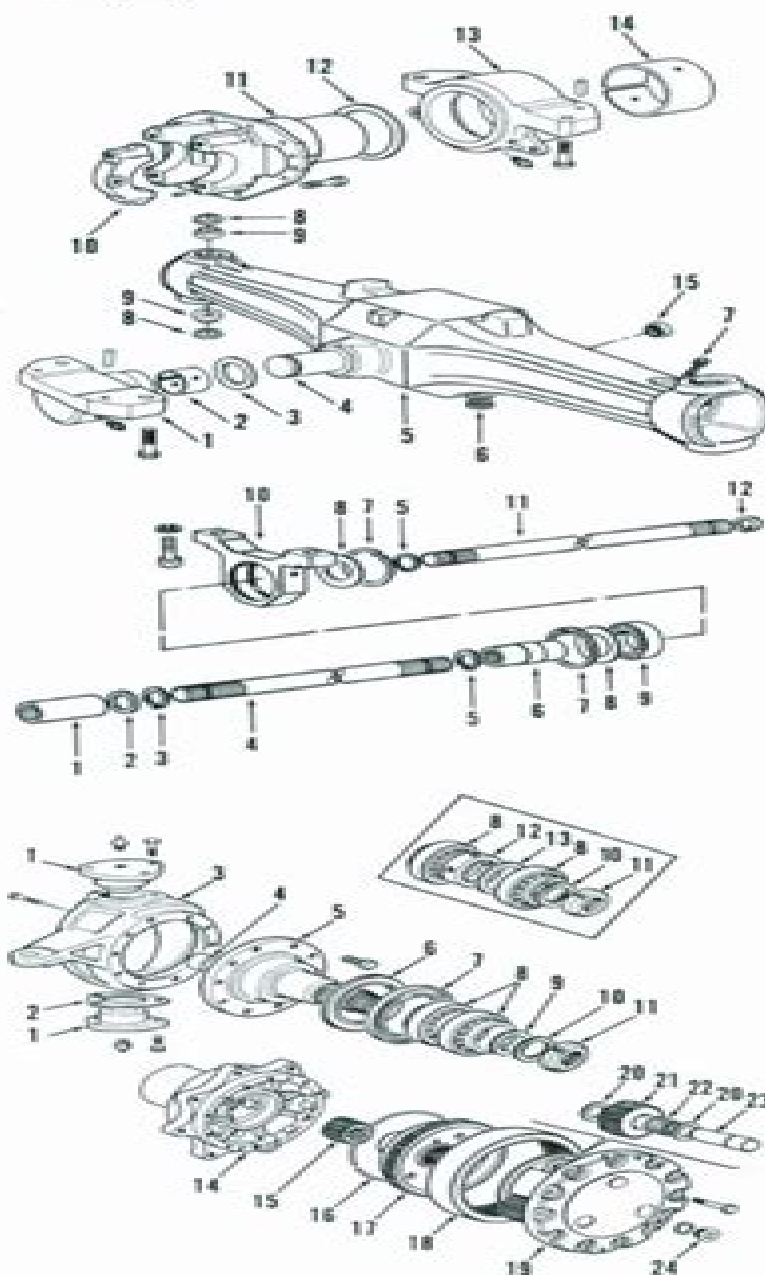


Fig. 4—Exploded view of front drive axle housing and pivots.

1. Pivot support
2. Pivot bushing
3. Thrust washer
4. Pivot pin
5. Axle housing
6. Drain plug
7. Bearing retainer cover
8. Seal
9. Bearings
10. Bearing cap
11. Differential carrier
12. Thrust washer
13. Rear support
14. Bushing
15. Level plug

Fig. 5—Exploded view of front drive axle drive shaft.

1. Sleeve
2. Spacer
3. Snap ring
4. Pinion shaft
5. Snap ring
6. Sleeve
7. Snap ring
8. Washer
9. Bearing
10. Support
11. Rear shaft
12. Snap ring

Fig. 6—Exploded view of front drive axle final drive assembly used on Model 5070 and late Model 5085 (effective S.N. 5235). All other models are similar except that parts shown in inset are used.

1. Wind pin
2. Shim
3. Bearing knuckle
4. Bushing
5. Stub axle
6. Thrust seal
7. Oil seal
8. Bearings
9. Washer
10. Washer
11. Locknut
12. Spacer
13. Shim
14. Wheel hub
15. Run gear
16. Retaining ring
17. Gear support
18. Ring gear
19. Planetary carrier
20. Thrust washers
21. Planetary gear
22. Needle rollers
23. Pin
24. Drain/vent plug

## ALLIS-CHALMERS

disconnect tie rod end from steering knuckle arm. Loosen jam nut and turn tie rod end in or out to provide correct setting. Install tie rod and tighten retaining nut to 70 ft.-lbs. (95 N · m) torque.

## R&amp;R AXLE ASSEMBLY

## All Models So Equipped

7. Front drive axle final drive assembly and axle shaft assembly can be serviced without removing axle housing from tractor. To repair bevel pinion shaft or differential assembly, complete axle housing must be removed from tractor.

To remove axle assembly, first raise front of tractor and support with stands under engine side frames. Remove front wheels. Disconnect hydraulic hoses from steering cylinder and cap all openings. Disengage snap ring (3—Fig. 5) from groove behind front drive shaft sleeve (1) and disengage snap ring (12) from groove at rear end of rear drive shaft (11). Move rear drive shaft and center sleeve (6) rearward. Slide front sleeve (1) rearward to clear bevel pinion shaft, then remove front drive shaft (4). Position a rolling floor jack under center of axle housing, remove front and rear axle pivot supports (1 and 13—Fig. 4) and lower axle assembly from tractor.

To reinstall axle, assemble front and rear thrust washers (3 and 12) and pivot supports (1 and 13) on axle. Raise axle assembly into position and tighten pivot support mounting cap screws to 195 ft.-lbs. (265 N · m) torque. Install wheels and tighten lug bolts to 190 ft.-lbs. (260 N · m) torque. Force axle assembly fully rearward, then remove supports and lower tires to the ground.

Install front drive shaft and sleeve (1—Fig. 5) with original spacer (2), then move snap ring (3) into groove in shaft. Move rear drive shaft forward engaging center sleeve (6) with front drive shaft. Move snap ring (12) into groove in rear drive shaft, force drive shaft assembly rearward, then measure clearance between snap ring on bevel pinion shaft and end of front sleeve (1). Clearance should be 0.020-0.060 inch (0.5-1.5 mm). Install different thickness spacer (2), if necessary, to obtain desired clearance. Connect steering cylinder hydraulic hoses.

## FINAL DRIVE ASSEMBLY, WHEEL HUB AND STUB AXLE

## All Models So Equipped

8. R&R AND OVERHAUL. Removal of left or right final drive is similar. Raise and support front of tractor and remove front wheel. Rotate wheel hub so plug

# Allis Chalmers Service Manual F50 2 5

**Mike Jess**



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1. Understanding the eBook Allis Chalmers Service Manual F50 2 5
  - The Rise of Digital Reading Allis Chalmers Service Manual F50 2 5
  - Advantages of eBooks Over Traditional Books
2. Identifying Allis Chalmers Service Manual F50 2 5
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Allis Chalmers Service Manual F50 2 5
  - User-Friendly Interface
4. Exploring eBook Recommendations from Allis Chalmers Service Manual F50 2 5
  - Personalized Recommendations
  - Allis Chalmers Service Manual F50 2 5 User Reviews and Ratings
  - Allis Chalmers Service Manual F50 2 5 and Bestseller Lists
5. Accessing Allis Chalmers Service Manual F50 2 5 Free and Paid eBooks
  - Allis Chalmers Service Manual F50 2 5 Public Domain eBooks
  - Allis Chalmers Service Manual F50 2 5 eBook Subscription Services
  - Allis Chalmers Service Manual F50 2 5 Budget-Friendly Options

6. Navigating Allis Chalmers Service Manual F50 2 5 eBook Formats
  - ePub, PDF, MOBI, and More
  - Allis Chalmers Service Manual F50 2 5 Compatibility with Devices
  - Allis Chalmers Service Manual F50 2 5 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Allis Chalmers Service Manual F50 2 5
  - Highlighting and Note-Taking Allis Chalmers Service Manual F50 2 5
  - Interactive Elements Allis Chalmers Service Manual F50 2 5
8. Staying Engaged with Allis Chalmers Service Manual F50 2 5
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Allis Chalmers Service Manual F50 2 5
9. Balancing eBooks and Physical Books Allis Chalmers Service Manual F50 2 5
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Allis Chalmers Service Manual F50 2 5
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Allis Chalmers Service Manual F50 2 5
  - Setting Reading Goals Allis Chalmers Service Manual F50 2 5
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Allis Chalmers Service Manual F50 2 5
  - Fact-Checking eBook Content of Allis Chalmers Service Manual F50 2 5
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

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