

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rpm/yrpm	5700-5800 57200-57300 57500-57600
Rev/s	
5 Rpm	42 mm (1.65 in.)
4 & 8 Rpm	50 mm (1.97 in.)
Stroke	
5 Rpm	30 mm (1.54 in.)
4 & 8 Rpm	42 mm (1.65 in.)
Number of Cylinders (Displacement)	2
5 HP	133 cc (8.20 cu. in.)
4 & 8 Rpm	145 cc (8.87 cu. in.)
Spark Plug	
NGK	BP6HS
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)
Ignition Type	CDI
Carburetor Model	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel Oil Ratio	New Tech

GASKET—CLEARANCES

Piston Ring End Gap	0.20-0.30 mm (0.008-0.012 in.)
Piston to Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4710-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Runout	4.0 mm (0.158 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N/m (11-15 ft.-lb.)
Crankcase	8-12 N/m (6-9 ft.-lb.)
Flywheel Nut	60-70 N/m (44-52 ft.-lb.)
Cylinder Head Screws	20-25 N/m (15-18 ft.-lb.)
Standard Screws:	
3 mm	2-4 N/m (1.5-3 ft.-lb.)
4 mm	4-7 N/m (3-5 ft.-lb.)
5 mm	10-18 N/m (7-12 ft.-lb.)
10 mm	30-35 N/m (22-25 ft.-lb.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.1 oz.) of SAE 90 hypoid gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

1986 Suzuki Outboard Motor Dt6 Manual

Penton Staff



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,1976* **Suzuki Outboard Motor DT 50/60/65** ,1987 Suzuki Outboard Motor, DT7.5-9 ,1976 Suzuki Outboard
Motor ,1980 *Suzuki Outboard Motor, DT20-20E [and] DT25-25E* ,1977 **Suzuki 2-140 HP OB 77-1984** Penton
Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60
DT65 DT75 DT85 DT115 DT140 **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 Suzuki Outboard Repair and
Maintenance Manual Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and
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200 EXANTE DT 225 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki Service Manual**
[for] Suzuki GT380 Suzuki Motor Co. Ltd,1972 4-stroke outboard motor DF60/70 seminar handbook for Suzuki Marine

distributors ,1998 Suzuki Service Manual Suzuki Motor Company, *Suzuki GSX550 83-86 Service Manual* Suzuki Motor Co. Ltd,1988 The Suzuki GSX550 has been developed as a companion motorcycle to the GS series models It has a forged one piece crankshaft assembly anew highly efficient combustion system TSCC an anti dive device full floating suspension system and fully transistorised ignition system **Suzuki LT-F250 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992

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Table of Contents 1986 Suzuki Outboard Motor Dt6 Manual

1. Understanding the eBook 1986 Suzuki Outboard Motor Dt6 Manual
 - The Rise of Digital Reading 1986 Suzuki Outboard Motor Dt6 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1986 Suzuki Outboard Motor Dt6 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1986 Suzuki Outboard Motor Dt6 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1986 Suzuki Outboard Motor Dt6 Manual
 - Personalized Recommendations
 - 1986 Suzuki Outboard Motor Dt6 Manual User Reviews and Ratings
 - 1986 Suzuki Outboard Motor Dt6 Manual and Bestseller Lists
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 - 1986 Suzuki Outboard Motor Dt6 Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - 1986 Suzuki Outboard Motor Dt6 Manual Compatibility with Devices
 - 1986 Suzuki Outboard Motor Dt6 Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1986 Suzuki Outboard Motor Dt6 Manual
 - Highlighting and Note-Taking 1986 Suzuki Outboard Motor Dt6 Manual
 - Interactive Elements 1986 Suzuki Outboard Motor Dt6 Manual
 8. Staying Engaged with 1986 Suzuki Outboard Motor Dt6 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1986 Suzuki Outboard Motor Dt6 Manual
 9. Balancing eBooks and Physical Books 1986 Suzuki Outboard Motor Dt6 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1986 Suzuki Outboard Motor Dt6 Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 1986 Suzuki Outboard Motor Dt6 Manual
 - Setting Reading Goals 1986 Suzuki Outboard Motor Dt6 Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 1986 Suzuki Outboard Motor Dt6 Manual
 - Fact-Checking eBook Content of 1986 Suzuki Outboard Motor Dt6 Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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