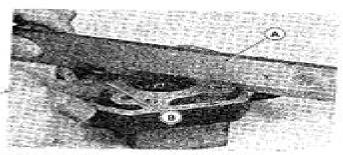
4-6 ENGINE TOP END

- Scrape out any carbon and clean the head with a high flash-point solvent.
- Check for a crust of minerals and rest in the head water jacket, and remove there if necessary.
- Tighten the cylinder head bolts to the specified torque (see Exploded View).
- Tighors the cylinder head bracket nut to the specified torque (see Exploded View).
- Tighten the spark plug to the specified torque (see Exploded View).

Cylinder Head Warp Inspection

- Lay a straightedge across the lower surface of the bend at several different points, and measure warp by loserting a thickness garge between the straightedge and the head.
- *If warp exceeds the service limit, regain the mating surface. Replace the cylinder head if the mating surface is builty damaged.



A. Straightedge.

B. Thickness Gauge

Cylinder Head Warp

Service Limit:

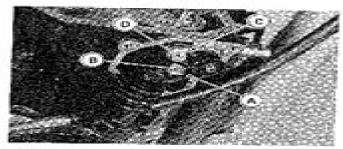
0.03 mm

Exhaust Valve (KIPS)

Exhaust Valve Removal

 Remove the cylinder head [see Cylinder Head Removal).

- •Remove the right cover at the cylinder.
- Remove the shaft lever mounting bolt, and take off the shaft lever
- Remove the rod stall plug mounting bolt, and pull the plug out of the cylinder.



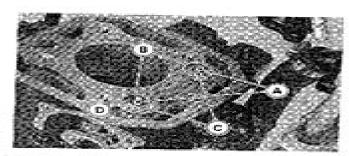
A. Shaft Lever

B. Shaft Lever Mounting Bolt

C. Roof Seal Plug.

D. Rod Seal Plug Mounting Bult

 Lift up the ochaust valves, and remove the O-rings and valve guides.



A. Eichaust Valves

B. O-Rings (nothing in above fig.)

C. Valve Guides

D. Valve Operating Rod

- Lift up the exhaust valves, and puti out the valve operating rod.
- Take out the exhaust valves.

Exhaust Valve Installation Notes

- ·Installation is the reverse of removal.
- Scrape out any carbon and clean the valves with a high flash-point solvent.
- Check the exhaust valves and valve operating rod for signs of damage. If necessary, replace them with new ones.

1988 Crownvic Shop Manual

JG Myers

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This book delves into 1988 Crownvic Shop Manual. 1988 Crownvic Shop Manual is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into 1988 Crownvic Shop Manual, encompassing both the fundamentals and more intricate discussions.

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