

Fig. 65

Remove the cap screw (1) (Fig. 65) securing the connecting roll bearing cap. Remove the cap together with the roll bearings.

Pass the pin (2) up through the bush.

Remove the connecting roll set and assemble cap screw. Remove and discard the roll set.

Fig. 66

Remove the roll bearing (3) (Fig. 66) and assembly, noting the position of the roll pin (4). Remove the bearing cap.

Remove the rear roller screws, noting the screw (5) of the rear roller. Pass the rear roller through the frame.

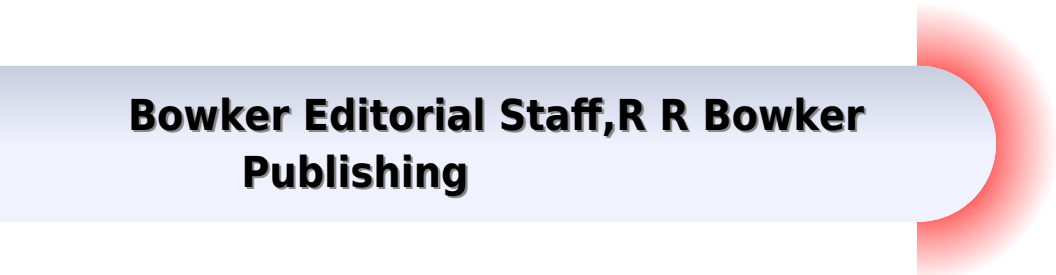
Remove the three roller screws, noting the screw (6) of the cap screw. Pass the rear set of the rear roller through the cap screw block.

Remove the bearing (7).

continued

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