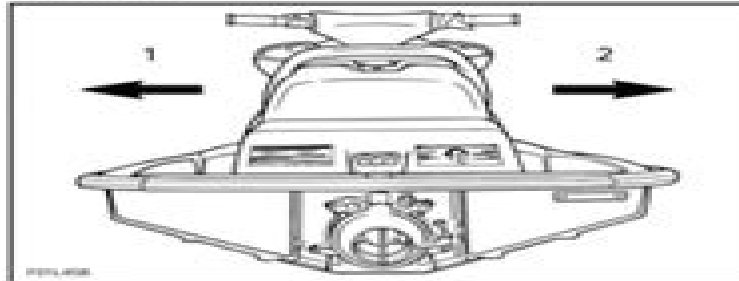


GENERAL INFORMATION

The use of RIGHT and LEFT indications in the text, always refers to driving position (when sitting on watercraft).



1. Left (port)
2. Right (starboard)

The information and component / system descriptions contained in this manual are correct at time of publication. Bombardier Inc. however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured.

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This Shop Manual uses technical terms which may be different from the ones of the Parts Catalogs.

When ordering parts always refer to the specific model Parts Catalogs.

PARTS CATALOGS	
MODELS	P/N
SP (5876) SPX (5877) SPI (5878)	219 300 180
GTS (5817) GTI (5865/5866)	219 300 210
XP (5858)	219 300 200
HX (5881)	219 300190

ILLUSTRATIONS AND PROCEDURES

The illustrations show the typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown, however, they represent parts which have the same or a similar function.

CAUTION : These watercraft are designed with parts dimensioned in both the metric and the imperial systems. When replacing fasteners, make sure to use only those recommended by Bombardier. Mismatched or incorrect fasteners could cause damage to the watercraft or possible personal injury.

As many of the procedures in this manual are interrelated, we suggest, that before undertaking any task, you read and thoroughly understand the entire section or sub-section in which the procedure is contained.

A number of procedures throughout the book require the use of special tools. Before undertaking any procedure, be sure that you have on hand all the tools required, or approved equivalents.

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Table of Contents 1996 Bombardier Sea Doo Repair Manual

1. Understanding the eBook 1996 Bombardier Sea Doo Repair Manual
 - The Rise of Digital Reading 1996 Bombardier Sea Doo Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1996 Bombardier Sea Doo Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1996 Bombardier Sea Doo Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1996 Bombardier Sea Doo Repair Manual
 - Personalized Recommendations
 - 1996 Bombardier Sea Doo Repair Manual User Reviews and Ratings
 - 1996 Bombardier Sea Doo Repair Manual and Bestseller Lists
5. Accessing 1996 Bombardier Sea Doo Repair Manual Free and Paid eBooks
 - 1996 Bombardier Sea Doo Repair Manual Public Domain eBooks
 - 1996 Bombardier Sea Doo Repair Manual eBook Subscription Services
 - 1996 Bombardier Sea Doo Repair Manual Budget-Friendly Options
6. Navigating 1996 Bombardier Sea Doo Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1996 Bombardier Sea Doo Repair Manual Compatibility with Devices
 - 1996 Bombardier Sea Doo Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1996 Bombardier Sea Doo Repair Manual
 - Highlighting and Note-Taking 1996 Bombardier Sea Doo Repair Manual
 - Interactive Elements 1996 Bombardier Sea Doo Repair Manual
8. Staying Engaged with 1996 Bombardier Sea Doo Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 1996 Bombardier Sea Doo Repair Manual
- 9. Balancing eBooks and Physical Books 1996 Bombardier Sea Doo Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1996 Bombardier Sea Doo Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1996 Bombardier Sea Doo Repair Manual
 - Setting Reading Goals 1996 Bombardier Sea Doo Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1996 Bombardier Sea Doo Repair Manual
 - Fact-Checking eBook Content of 1996 Bombardier Sea Doo Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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