

BRUISING THE THROAT BETWEEN
THE ENGINE & THE CLUTCH HOUSING

3A-25-26

Removal Procedure

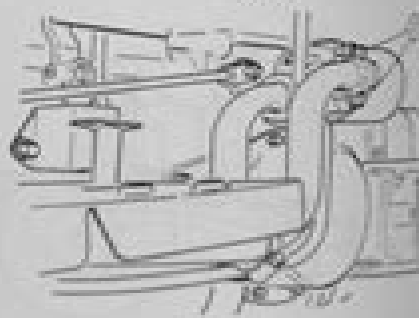
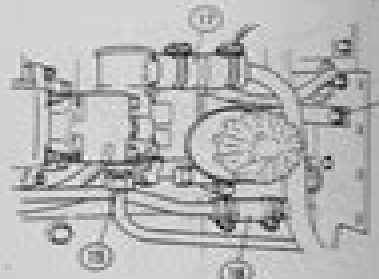
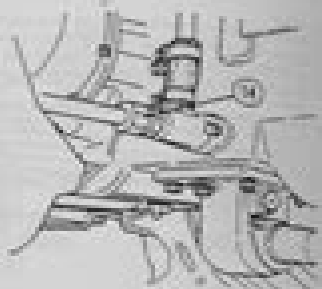
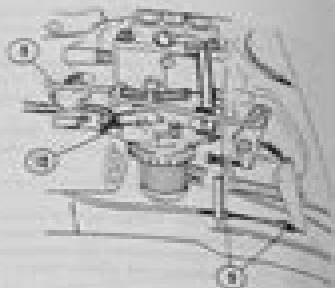
Special Tools: Sucker Supports the
Base of Clutch Housing

Disassembly

1. Apply the engine jacking wires and chain wedges to hold the rear wheels.
2. Disconnect the battery negative (-) cable first, and apply an cable from each battery terminal.
3. Remove the fuel assembly, Part 24.
4. Disconnect the wiring from temperature gauge transmitter, oil warning light switch, alternator and glow plug, head lights and horn.
5. Disconnect the wiring from the starter motor.
6. Thread the wires through the retaining cloth, leave them on side of clutch housing.
7. Disconnect the battery and cable from the cable end on engine.
8. Disconnect starter cable from the end of flywheel teeth. Loosen the nut and disconnect the engine stop wire from the end of engine.
9. Turn clutch wire lever to OFF, and disconnect the fuel hose from the injection pump.
10. Remove the nut and remove the fuel hose from engine.
11. Disconnect fuel return hose from the injectors on engine.
12. Disconnect the suspension of all the drive shafts.

Important: Completely lower three point hitch prior moving the transmission oil.

13. Remove the hose on right side of oil cooler and from return fitting on right side of rear housing. Remove hose from tractor.
14. Disconnect the pressure line from gear pump and from the hydraulic oil cover to oil in line. When necessary, remove the hose (right hand) to disconnect the pressure line from the oil cover assembly.
15. Disconnect hose on left side of oil cooler from the bottom hose.
16. Disconnect the bottom line from the bottom fitting on gear pump and from the filter assembly. Remove the nut securing the bottom hose to the engine rear plate.



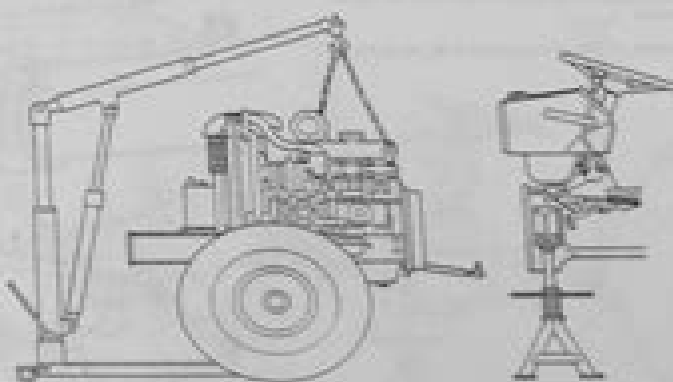
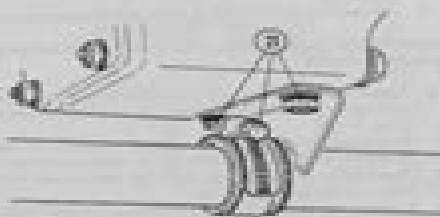
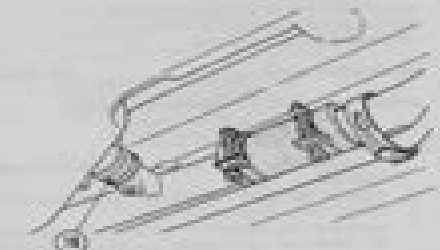
17. Loosen the clamp and disconnect the bottom hose from the bottom side of fuel tank.
18. Disconnect the drag link from the steering arm under the clutch housing.
19. Remove both side brackets connecting the tank and with the engine rear plate.
20. Remove the two bolts retaining the rear shaft cover. Loosen the clamps on propeller shaft cover, and push the cover seal and the rear propeller shaft cover forward (A-WD).
21. Loosen the hardware wedges between the right and the left side on both sides to prevent the front and front pivoting.
22. Insert two support brackets on both sides of clutch housing. Set support and stand under both support brackets and support the tractor.
23. Support the engine using a (B) crane and chain. Remove the air cleaner and muffler before supporting the engine.
24. Remove the seven bolts and the nuts from securing the engine to the clutch housing.

NOTE: The starter motor is removed from engine at same time.

25. Carefully roll the two front wheels, front axle, engine and (B) crane forward away from the clutch housing.

Reassembly

27. Align the engine with the clutch housing. Two guide studs installed on rear side of engine will assist in alignment.
28. Push the engine and front axle towards the clutch housing. Turn the crankshaft screw to align the clutch disc splines with the input shaft splines. Align the propeller shaft splines with output splines (A-WD). Continue pushing and rotating until the engine and clutch housing flanges meet.
29. Reverse procedures 1 to 25, except:
(a) Replace transmission oil.
(b) Tighten clamps on propeller shaft cover and secure with the two bolts (A-WD).



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Jin-Ying Zhang



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Table of Contents 1986 Massey Ferguson 1010 Service Manual

1. Understanding the eBook 1986 Massey Ferguson 1010 Service Manual
 - The Rise of Digital Reading 1986 Massey Ferguson 1010 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1986 Massey Ferguson 1010 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1986 Massey Ferguson 1010 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1986 Massey Ferguson 1010 Service Manual
 - Personalized Recommendations
 - 1986 Massey Ferguson 1010 Service Manual User Reviews and Ratings
 - 1986 Massey Ferguson 1010 Service Manual and Bestseller Lists
5. Accessing 1986 Massey Ferguson 1010 Service Manual Free and Paid eBooks
 - 1986 Massey Ferguson 1010 Service Manual Public Domain eBooks
 - 1986 Massey Ferguson 1010 Service Manual eBook Subscription Services
 - 1986 Massey Ferguson 1010 Service Manual Budget-Friendly Options

6. Navigating 1986 Massey Ferguson 1010 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1986 Massey Ferguson 1010 Service Manual Compatibility with Devices
 - 1986 Massey Ferguson 1010 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1986 Massey Ferguson 1010 Service Manual
 - Highlighting and Note-Taking 1986 Massey Ferguson 1010 Service Manual
 - Interactive Elements 1986 Massey Ferguson 1010 Service Manual
8. Staying Engaged with 1986 Massey Ferguson 1010 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1986 Massey Ferguson 1010 Service Manual
9. Balancing eBooks and Physical Books 1986 Massey Ferguson 1010 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1986 Massey Ferguson 1010 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1986 Massey Ferguson 1010 Service Manual
 - Setting Reading Goals 1986 Massey Ferguson 1010 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1986 Massey Ferguson 1010 Service Manual
 - Fact-Checking eBook Content of 1986 Massey Ferguson 1010 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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