44.	When visual examination a 1 ¼ inch diameter stud head you notice a 5/32 inch long crack. The stud is:
	A. Unacceptable - crack exceeds 1/8 inch
	B. Acceptable
	C. Unacceptable - no only burst are allowed in stud heads
	D. Acceptable only if flux is used
	E. Unacceptable do to head height
45.	The attenuation factor used in untrasonic testing is determined by subtracting:
	A. 2 dB from the indication level
	B. The HAZ from the sound path
	C. 1 inch from the sound path and multiplying the remainder by 2
	D. b-a-c-d
	E. Subtracting the sound path from the V path and dividing the difference by 2
46.	In what circumstances is it appropriate to place wire type IQI's on the film side?
	A. For 4G welds
	 B. For welds on plate ≤ 1/2 inch thick
	C. For tubular structures
	D. When an isotope is in use
	E. none of the above
47.	When stress relieving a welded assembly on 2 ½ inch quenched and tempered steel at 1100°F, the holding time is:
	A. 15 min
	B. 2 hours
	C. 2 hours and 15 min
	D. 4 hours
	E. 5 hours and 15 min
48.	The tolerance of root opening of joints without steel backing on a tubular CJP when using FCAW is:
	A. ± 1/32 inch
	B. ± 1/16 inch
	C. ± 1/8 inch
	D. + 1/16 -1/32 inch
	E. +1/32 - 1/16 inch

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