

1973 AMC Technical Service Manual

SIX CYLINDER ENGINE

232-258 Cubic Inch Displacement

I-A-1

	Page		Page
ENGINE ASSEMBLY		TIMING CHAIN COVER	11
Description — Identification	1	Removal — Installation	11
Diagnosis Guide	1	Oil Seal Replacement	12
Mounting	3	TIMING CHAIN	12
Removal — Installation	3	CAVSHIFT AND BEARINGS	13
LUBRICATION SYSTEM		Camshaft Identification	13
Lubrication Circuit	4	Measuring Cam Lobe Lift	13
Oil Filter — Oil Pump	4	Removal — Inspection — Installation	13
Oil Pressure Relief Valve	4	OIL PAN	
POSITIVE CRANKCASE VENTILATION	5	Removal — Installation	14
Air Inlet Filter — PCV Valve	5	OIL PUMP	14
CYLINDER HEAD COVER AND GASKET		Removal and Installation	15
Removal — Installation	6	CONNECTING ROD BEARINGS	16
ROCKER ARM ASSEMBLY		Removal and Inspection	16
Removal — Cleaning — Inspection	6	Measuring Bearing Clearance With Plastigage	16
Installation	6	Measuring Connecting Rod Journal With a Micrometer	16
VALVE SPRING — VALVE STEM OIL SEAL		Installation	16
Removal and Testing	7	CONNECTING ROD AND PISTON ASSEMBLIES	
Installation	7	Removal	16
INTAKE AND EXHAUST MANIFOLDS		Cylinder Bore Conditioning	17
Removal — Cleaning — Installation	7	Pistons	17
CYLINDER HEAD AND GASKET		Piston Rings	17
Removal	8	Connecting Rods and Piston Pins	18
Cleaning — Inspection — Installation	8	Installation	18
CYLINDER HEAD RECONDITIONING		CRANKSHAFT MAIN BEARINGS	19
Disassembly — Cleaning — Inspection	8	Removal and Inspection	19
Valves	9	Measuring Bearing Clearance With Plastigage	19
Assembly	9	Installation	19
HYDRAULIC VALVE TAPPETS		CRANKSHAFT	20
Noise Diagnosis	10	SHORT ENGINE ASSEMBLY	20
Removal — Disassembly — Cleaning — Inspection	10	FLYWHEEL AND STARTER BING GEAR ASSEMBLY	20
Assembly — Testing — Installation	11	SPECIFICATIONS	20
VIBRATION DAMPER	11		

ENGINE ASSEMBLY

Description

The 232 and 258 CID six cylinder engines incorporate an overhead valve system in which the intake and exhaust valves are pivot on a bridged pivot assembly.

The cylinders are numbered from front to rear with a firing order of 1-5-3-4-2-6. The crankshaft rotates in a counter-clockwise direction, viewed from the rear of the engine.

Seven two-piece main bearings are used to support the crankshaft and the camshaft is supported by four one-piece line bored bearings.

Identification

The Engine Code is located on a machined surface of the block between number five and three cylinders.

The letter contained in the code identifies the engine by cubic inch displacement, carburetor type and compression ratio (Fig. 1).

The letters used are coded as follows:

Code	CID	Carb.	Comp. Ratio
A	232	TV	8.6:1
E	258	TV	8.6:1

To identify engines built for sale in Georgia and Tennessee, an additional identification, by a non-repeating number, is located on the right side of the engine below the engine code.

Example: Kenosha built
"E-1197273" or
"W-1197273"
Brampton (Canada) built
"C03164473"

In the machining of cylinder blocks and crankshafts, it is sometimes necessary to machine the cylinder bores to .010" oversize, and the crankshaft main bearing journals or crank pins to .010" undersize.

These engines are marked with a single or two letter code (Fig. 2).

The code is located on a boss directly above the oil filter.

The letters used are coded as follows:

Single letter — "S"	Cylinder bore — .010" Oversize
Single letter — "M"	Main bearings — .010" Undersize
Single letter — "C"	Connecting rod bearings — .010" Undersize
Double letters — "FM"	Main and connecting rod bearings — .010" Undersize
Single letter — "C"	Crankshaft block bores — .010" Oversize

Diagnosis Guide

Conditions and Probable Causes Cannot Crack Engine

Electrical System

Trace circuits for faulty electrical units.

Coolant Leak into Cylinder

Remove spark plugs. To check for coolant in cylinders, crank with plugs removed. Cylinder heads must be removed to check gaskets, block, and head for a source of coolant leak. If permanent anti-leak entered engine, complete disassembly

Amc Technical Service Manual

American Motors Corporation



Amc Technical Service Manual:

AMC Technical Service Manual American Motors Sales Corporation. Service Department,1979 *AMC Technical Service Manual, 1981-. ,1980* 1974 AMC Technical Service Manual American Motors Corporation,1977 *AMC Javelin, AMX, and Muscle Car Restoration 1968-1974* Scott Campbell,2015-06-15 There was a time when AMC performance was more of an afterthought to the muscle car era Sure the Javelins and AMX cars were cool as were the really limited cars such as the Scrambler and the Rebel Machine but with production numbers a distant fourth place in the American manufacturer muscle car scene well you could be forgiven for not remembering much about them through the years Fast forward to today and AMC muscle cars are among the fastest appreciating performance vehicles in the market Low production numbers combined with capable performance and cool and unique styling have increased coverage in magazines and at auctions making these cars more valuable than ever before Concours restored AMC muscle cars routinely bring 30 000 to 65 000 in the collector car world making a comprehensive restoration guide a must have for any American Motors enthusiast AMC Javelin AMX and Muscle Car Restoration 1968 1974 provides in depth coverage of the decoding and documentation process of an AMC muscle car primarily the popular Javelin and AMX models Author and expert AMC restorer Scott Campbell gives you a detailed account of important aspects of restoration including rust repair panel and sheet metal replacement interior and trim restoration undercarriage chassis suspension and driveline rehabilitation as well as every other major component group Also included are multiple How To sequences that no matter what your skill level will assist you in restoring your AMC muscle car This restoration guide chronicles the entire process of AMC ownership from selecting a vehicle to disassembly to final re assembly You will find coverage of all steps throughout from turning your first bolt to tumbling the key in the ignition following completion of your restoration Whether you own an AMC muscle car especially a Javelin or an AMX this restoration guide will be your go to source for restoring glory to your unique AMC muscle car 1974 AMC Technical Service Manual Supplement American Motors Corporation,1974 **\1982\nineteen Hundred and Eighty-two\ AMC Technical Service Manual** ,1982 AMC Technical Service Manual, 1979 American Motors Corporation,1978 AMC Technical Service Manual, 1978 American Motors Corporation,1977 *Supplement No. 1 1982 AMC Technical Service Manual* American Motors Sales Corporation. Service Department,1982 **1980 AMC Technical Service Manual** American Motors Sales Corporation. Service Department,1980

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Table of Contents Amc Technical Service Manual

1. Understanding the eBook Amc Technical Service Manual
 - The Rise of Digital Reading Amc Technical Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Amc Technical Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Amc Technical Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Amc Technical Service Manual
 - Personalized Recommendations
 - Amc Technical Service Manual User Reviews and Ratings
 - Amc Technical Service Manual and Bestseller Lists
5. Accessing Amc Technical Service Manual Free and Paid eBooks
 - Amc Technical Service Manual Public Domain eBooks
 - Amc Technical Service Manual eBook Subscription Services
 - Amc Technical Service Manual Budget-Friendly Options
6. Navigating Amc Technical Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Amc Technical Service Manual Compatibility with Devices
- Amc Technical Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Amc Technical Service Manual
 - Highlighting and Note-Taking Amc Technical Service Manual
 - Interactive Elements Amc Technical Service Manual
- 8. Staying Engaged with Amc Technical Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Amc Technical Service Manual
- 9. Balancing eBooks and Physical Books Amc Technical Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Amc Technical Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Amc Technical Service Manual
 - Setting Reading Goals Amc Technical Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Amc Technical Service Manual
 - Fact-Checking eBook Content of Amc Technical Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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