

Cutting Trouble-Shooting Guide:

This machine is a powerful metal cutting saw and it would have no problem to cut you. You must treat the machine with respect to avoid any injuries.

The advice should be used as a guide only. All machines are unique so there may be differences. Adjustments to the machine must be only be done by qualified and trained personnel. Any electrical adjustment must only be done by a qualified electrician and all safety aspects requiring electrical lockout must be followed. There is a very real potential for accidental electrical shock!

BE CAREFUL! WORK SAFELY!

- Do not operate any machine until you have read the manual and have been instructed on all standard shop safety precautions.
- Keep away from all moving parts including but not limited to the following; saw blade, blade wheels, pulleys, v-belts, motor, etc.
- Never operate the machine unless all guards are in place.
- Machines are designed for use by only one operator; do not let two people work on the machine at the same time.
- Always keep the machine and your work area clean and remove all obstacles.
- Never load, unload stock or remove cut parts from the machine while the blade is running.
- Support long or heavy stock in the front and rear of the machine.
- Always clamp the stock securely before operating the machine.
- When changing the blade always wear gloves and safety glasses. Do not throw the blade into the air to uncoil. If you do not know how to uncoil the blade get instructions from your blade supplier.
- Do not wear jeweiry, gloves, loose clothing, and ties or have long hair unconfined while operating this machine.
- When performing maintenance work on the bandsaw machine always disconnect the power supply.
- Use the proper speeds, feeds and coolant as required.
- Do not let the coolant pump operate dry.
- Do not let the hydraulic level to become low.

PROBLEM	PROBABLE CAUSE	SOLUTION
Excessive blade breakage	Teeth too coarse	Use finer pitch
	Misalignment of guides	Adjust blade guides
	Excessive tension	Adjust blade tension
	Blade speed too slow	Increase blade speed
	Excessive feed	Reduce feed
	Brittle blade weld	Improve welding technique
	Incorrect wheel tracking	Check blade tracking and adjust if required
	Wheels damaged	Check wheels for damage and play
	Insufficent coolant	increase coolant flow and check concentration
Early tooth wear	Excessive speed	Decrease speed
	Blade too fine	Use coarser pitch blade
	Feed too low	Increase feed

Aisan Carburator Trouble Shooting Guide

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