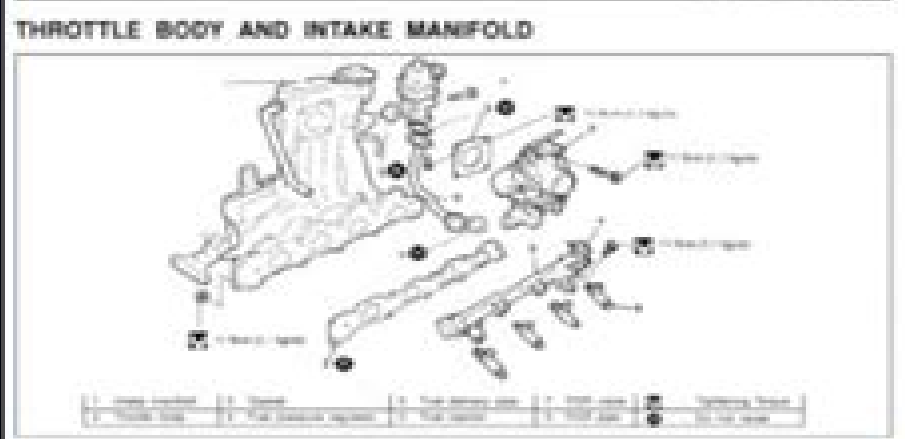


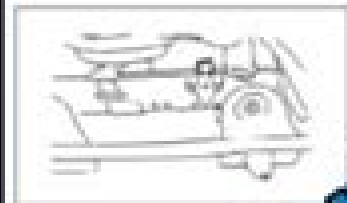
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NOTE: (1)

- Reduce fuel pressure according to fuel pressure procedure described in SECTION 4.
- Fastenest negative valve at factory.

- Volume



3b Drain cooling system

WARNING
To help prevent injury or being burned, do not remove the radiator cap or radiator cap while engine is running. Do not touch, breathing flue and steam. Do not touch under pressure if plug and cap are removed. Do not touch too soon.



Remove air (bleed) lines.
 Disconnect following electric lead wires:

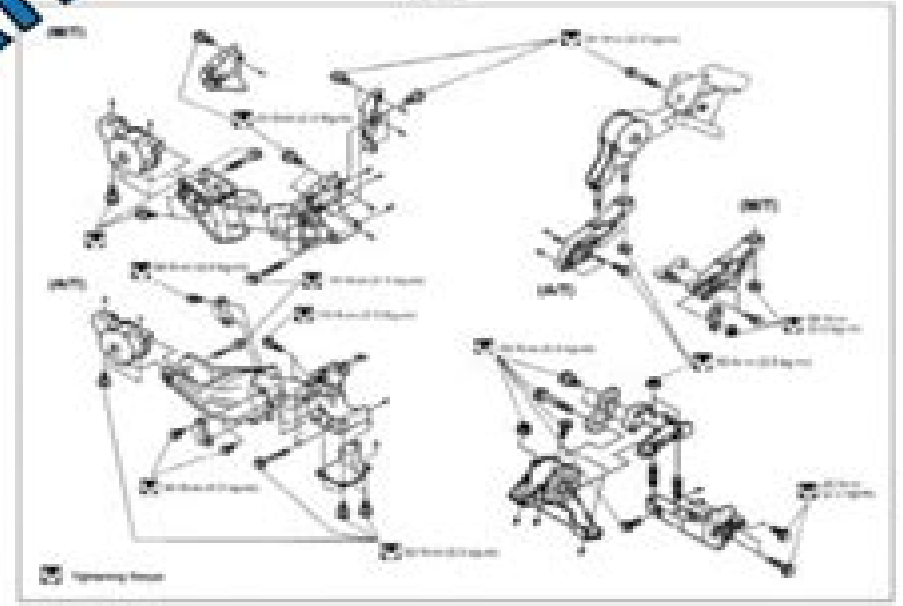
- Airflow sensor temperature sensor
- CMP sensor
- Ignition lead wires at the injector
- EVAP canister purge valve
- Throttle position sensor(s) at control valve
- Ignition coils
- IAT sensor
- EGR valve

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INSTALLATION
To install: Run the installer for smg.



- 2) Install engine assembly together with transmission to vehicle.



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S Marginson



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