



Oil and Grease Handling:

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.

5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.

NOTE:

LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

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Matthew Coombs



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the sport has evolved further to be played in various disciplines and formats across different surfaces based on the same set of core rules the basics the basic rules of volleyball are the same across all variations of the sport play is typically organized with two teams organized in a formation on either side of a net

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