

GENERAL

See Figure 3-8. The oil pump consists of a housing containing two gerotor gear sets, one feed and the other scavenge. Driven by the crankshaft, the feed gerotor set distributes oil to the engine, while the scavenge gerotor set draws oil from the cam and flywheel compartments and returns it to the oil pan.

Each gerotor gear set has two parts, an inner and outer gerotor. The inner and outer gerotors have fixed centers that are slightly offset to one another. Also, the inner gerotor has one less tooth.

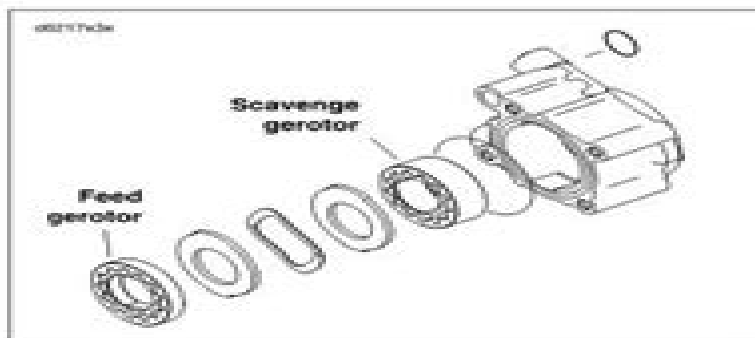


Figure 3-8. Oil Pump Gerotors

OPERATION

See Figure 3-9. As the crankshaft rotates, the cavity between the inner and outer gerotors on the inlet side of the pump increases in volume. This creates a vacuum causing oil to be drawn in. The cavity continues to increase until the volume is equivalent to that of the missing tooth on the inner gerotor. Note that the inlet and outlet sides of the pump are sealed by the tips and lobes of the inner and outer gerotors.

See Figure 3-10. Continued rotation moves the pocket of oil to the outlet side of the pump. In this area, the cavity decreases in volume as the gerotor teeth mesh causing the oil to be squeezed out the discharge port. As the cavity on the outlet side is emptied, a second seal formed by the tips and lobes of the inner and outer gerotors prevents oil on the outlet side (high pressure) from being transferred to the inlet side (low pressure). In operation, the gerotors provide a continuous flow of oil.

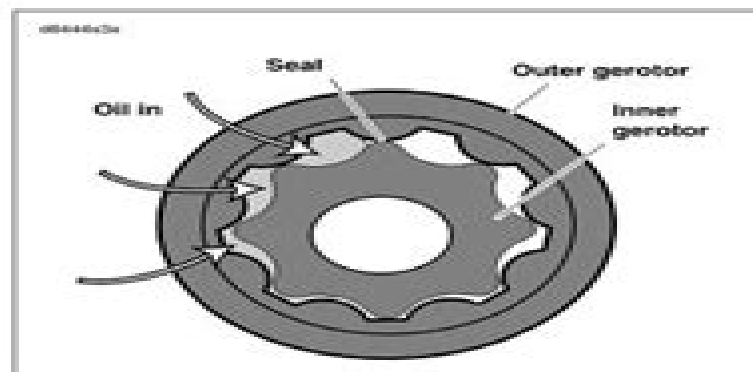


Figure 3-9. Inlet Side Oil Flow

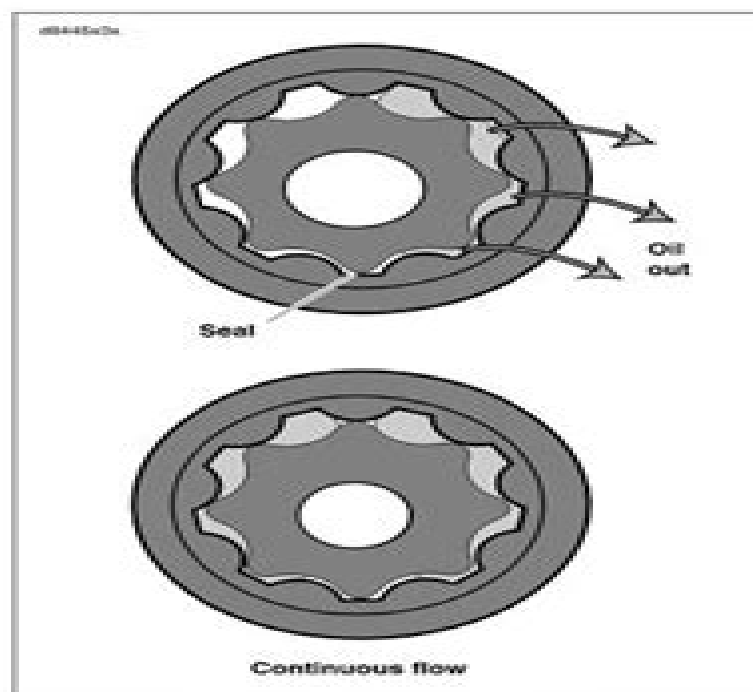


Figure 3-10. Outlet Side Oil Flow

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