

Cylinder Head

CONTENTS

Removal	3-61
Disassembly	3-61
Cleaning and Inspection	3-62
Valve Guide Replacement	3-63
Valve and Seat Relacing	3-66
Assembly	3-68
Installation	3-70

Removal

1. See Top End Overhaul, Disassembly, page 3-35, steps 1-11 and 15-20.

Disassembly

1. Before proceeding with the disassembly procedure, determine if cylinder head reconditioning is necessary. Proceed as follows:

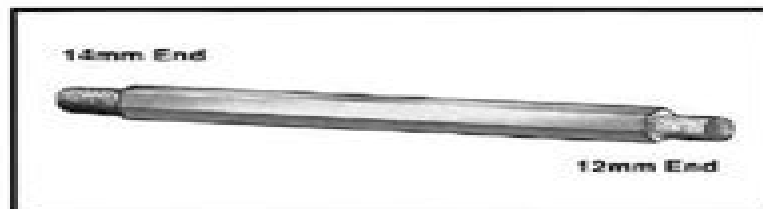


Figure 3-60. Cylinder Head Holding Fixture
(Part No. HD-39786)

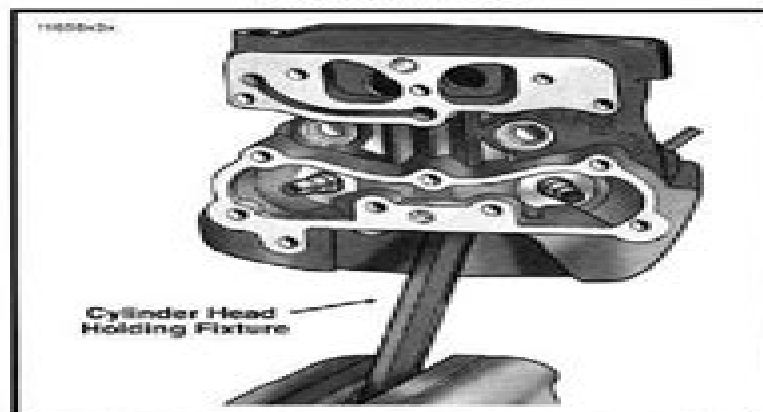


Figure 3-61. Install Cylinder Head Holding Fixture in Vise



Figure 3-62. Valve Spring Compressor
(Part No. HD-34735B)



Figure 3-63. Compress Valve Springs

- a. Raise valve ports of cylinder head to strong light source. If light is visible around edges of seats, then move to step 2 to recondition cylinder head.
 - b. Fill ports at top of cylinder head with solvent. Wait ten full seconds and then check for leakage into combustion chamber. If solvent leakage into combustion chamber is evident, then move to step 2 to recondition cylinder head.
2. Obtain the CYLINDER HEAD HOLDING FIXTURE (HD-39786) and proceed as follows:
 - a. Note that both ends of the fixture are threaded, one end at 14mm and the other at 12mm. Thread the 12mm end of the tool into the spark plug hole of the cylinder head.
 - b. Clamp tool in vise at a 45 degree angle (or one that offers a comfortable working position). See Figure 3-61.
 3. Obtain the VALVE SPRING COMPRESSOR (HD-34735B) and proceed as follows:
 - a. Place tool over cylinder head so that the blunt end is centered on the valve head and adapter at end of forcing screw is seated on the valve spring retainer. See Figure 3-63.
 - b. Rotate forcing screw to compress valve springs.

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K Morrison



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Two section VII through section XXV gives vehicle maintenance instructions to using arm personnel charged with the responsibility of doing maintenance work within their jurisdiction c In all cases where the nature of the repair modifications or adjustment is beyond the scope or facilities of the unit the responsible ordnance service should be informed so that trained personnel with suitable tools and equipment may be provided or proper instructions issued **1979 to 1981**
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Table of Contents 8 Harley Davidson Flhtcu Service Manual

1. Understanding the eBook 8 Harley Davidson Flhtcu Service Manual
 - The Rise of Digital Reading 8 Harley Davidson Flhtcu Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 8 Harley Davidson Flhtcu Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 8 Harley Davidson Flhtcu Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Harley Davidson Flhtcu Service Manual
 - Personalized Recommendations
 - 8 Harley Davidson Flhtcu Service Manual User Reviews and Ratings
 - 8 Harley Davidson Flhtcu Service Manual and Bestseller Lists
5. Accessing 8 Harley Davidson Flhtcu Service Manual Free and Paid eBooks

- 8 Harley Davidson Flhtcu Service Manual Public Domain eBooks
- 8 Harley Davidson Flhtcu Service Manual eBook Subscription Services
- 8 Harley Davidson Flhtcu Service Manual Budget-Friendly Options
- 6. Navigating 8 Harley Davidson Flhtcu Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 8 Harley Davidson Flhtcu Service Manual Compatibility with Devices
 - 8 Harley Davidson Flhtcu Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 8 Harley Davidson Flhtcu Service Manual
 - Highlighting and Note-Taking 8 Harley Davidson Flhtcu Service Manual
 - Interactive Elements 8 Harley Davidson Flhtcu Service Manual
- 8. Staying Engaged with 8 Harley Davidson Flhtcu Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Harley Davidson Flhtcu Service Manual
- 9. Balancing eBooks and Physical Books 8 Harley Davidson Flhtcu Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Harley Davidson Flhtcu Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Harley Davidson Flhtcu Service Manual
 - Setting Reading Goals 8 Harley Davidson Flhtcu Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Harley Davidson Flhtcu Service Manual
 - Fact-Checking eBook Content of 8 Harley Davidson Flhtcu Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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