#### ADJUSTMENT

FASTENER Clutch adjuster screw jam nut	TORQUE VALUE	
	72-120 in-libs	8.1-13.6 Nm
Clutch cebie adjustment jam nut	120 in-lbs	13.6 Nm
Clutch inspection cover screws	84-108 in-lbs	9.5-12.2 Nm

#### MOTE

Perform the clutch adjustment with the motorcycle at room temperature. The clearance at the adjuster screw will increase as the powertrain temperature increases. If adjuster screw is adjusted with powertrain hot, clearance at push rod bearing could be insufficient with powertrain cold and clutch slippage could occur.

- Stand motorcycle upright and level.
- Remove clutch inspection cover from primary chaincase oover.
- Remove seal ring from clutch inspection cover and discard.
- 4. See Figure 1-14. Add freeplay to cable.
  - Slide rubber boot (1) off cable adjuster.
  - b. Loosen jam nut (3) and back away from cable adjuster.
  - Move adjuster (2) toward jam nut to introduce a large amount of free play at hand lever.
- See Figure 1-15. Loosen jam nut (1) on clutch adjuster screw. Turn adjuster screw (2) inward (clockwise) until lightly seated.
- Back out adjuster screw 1/2 to 1 full turn. While holding adjuster screw, tighten jam nul to 72-120 in-lbs (8.1-13.6 Nm).
- Squeeze clutch lever to maximum limit three times to set ball and ramp release mechanism.
- 8. See Figure 1-14. Check freeplay.
  - Turn cable adjuster (2) away from jam nut (3) until slack is eliminated at hand lever.
  - b. See Figure 1-16. Pull clutch cable femule (2) away from clutch lever bracket to check free play. Turn cable adjuster as necessary to obtain 1/16-1/6 in. (1.6-3.2 mm) free play between end of cable femule and clutch lever bracket.
- Hold adjuster and tighten jam nut to 120 in-lbs (13.6 Nm).
  Cover cable adjuster mechanism with rubber boot.
- Swab all lubricant from seal ring groove in clutch inspection cover. Install new seal ring in groove with nubs contacting ring groove walls.
- Fasten clutch inspection cover to primary chaincase cover. Alternately tighten screws to 84-108 in-lbs (9.5-12.2 Nm) in the sequence shown in Figure 1-10.



Figure 1-14. Clutch Cable Adjuster

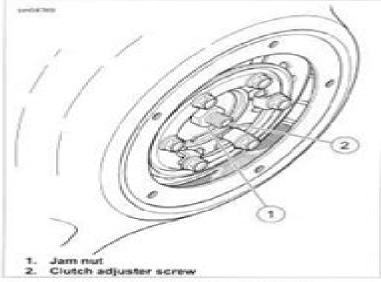


Figure 1-15. Clutch Adjuster Screw

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**United States. Office of Education** 

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### **Table of Contents 7 Street Glide Service Manual**

- 1. Understanding the eBook 7 Street Glide Service Manual
  - The Rise of Digital Reading 7 Street Glide Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 7 Street Glide Service Manual
  - Exploring Different Genres
  - o Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 7 Street Glide Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 7 Street Glide Service Manual
  - Personalized Recommendations
  - 7 Street Glide Service Manual User Reviews and Ratings
  - o 7 Street Glide Service Manual and Bestseller Lists

- 5. Accessing 7 Street Glide Service Manual Free and Paid eBooks
  - 7 Street Glide Service Manual Public Domain eBooks
  - 7 Street Glide Service Manual eBook Subscription Services
  - o 7 Street Glide Service Manual Budget-Friendly Options
- 6. Navigating 7 Street Glide Service Manual eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - 7 Street Glide Service Manual Compatibility with Devices
  - 7 Street Glide Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 7 Street Glide Service Manual
  - Highlighting and Note-Taking 7 Street Glide Service Manual
  - Interactive Elements 7 Street Glide Service Manual
- 8. Staying Engaged with 7 Street Glide Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 7 Street Glide Service Manual
- 9. Balancing eBooks and Physical Books 7 Street Glide Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 7 Street Glide Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 7 Street Glide Service Manual
  - Setting Reading Goals 7 Street Glide Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 7 Street Glide Service Manual
  - Fact-Checking eBook Content of 7 Street Glide Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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