



Item 12

Item 11

Exhaust Ring(s)

Seals (s)

Flange Flange

Flange Flange

Flange Flange

Flange Flange

Flange Flange

Flange Flange

Flange Flange

CLEANER

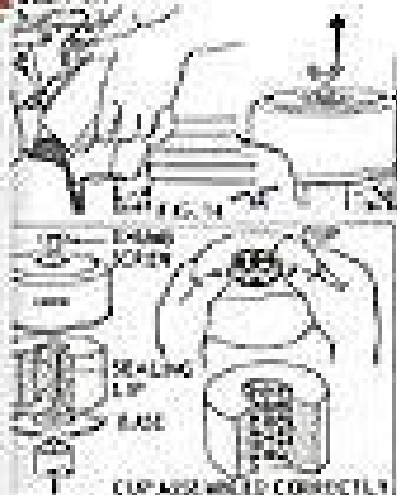


FIG. 12

1. Put and install the clip cleaner frequently before use to ensure extremely clean conditions. Clean and oil at least every 25 hours under normal conditions. Before doing, clean with oil cloth.

2. If oil cover, hose element with ring, and hose element as Fig. 12.

3. Note: Hose from element as shown in Fig. 12, oil pull out the element too.

4. Note: Hose element is removed or found damaged and replace by means of plug.

5. Note: Hose is clean and replace it by.

6. Note: Hose is removed, oil, separate the element from oil.

7. Put oil element in place element. Be sure sealing lip is over end of hose and element.

8. Note: Hose is shown. Be sure hose is properly secured and replace hose element and oil cover light.

ALUSSTIS

ENGINE LUBRICATION

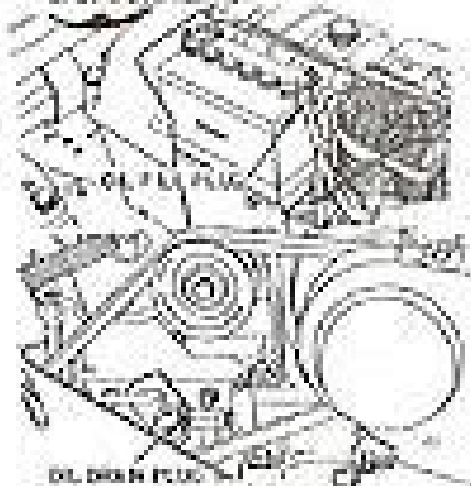


FIG. 13

1. Change oil in crankcase after first 2 hours of operation. Engine should be same when oil is changed.

2. To drain oil, remove oil drain plug at front end of engine, see Fig. 13. Catch oil in suitable container.

3. Refill engine crankcase with oil as indicated under "Before Starting the Engine", page 2.

Capacity 4 pints. Check oil level after each five hours of operation and add oil, if necessary, to bring to correct level as figure.

4. After first oil change, oil should be changed after each 25 hours of operation.

TRANSMISSION LUBRICATION



FIG. 14

1000000

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**Scott Walbridge, Mazdak Nik-
Bakht, Kelvin Tsun Wai Ng, Manas
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