

## SUZUKI DT5, DT6 AND DT8

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

## TUNE-UP

|                                       |                                           |
|---------------------------------------|-------------------------------------------|
| Rpm/yr                                | 15000-15500<br>15200-15700<br>15300-15700 |
| Rev                                   |                                           |
| 5 Rpm                                 | 42 mm<br>(1.65 in.)                       |
| 4 & 8 Rpm                             | 50 mm<br>(1.97 in.)                       |
| Stroke                                |                                           |
| 5 Rpm                                 | 39 mm<br>(1.54 in.)                       |
| 4 & 8 Rpm                             | 42 mm<br>(1.65 in.)                       |
| Number of Cylinders<br>(Displacement) | 2                                         |
| 5 HP                                  | 133 cc<br>(8.20 cu. in.)                  |
| 4 & 8 HP                              | 145 cc<br>(8.87 cu. in.)                  |
| Spark Plug                            | BP6HS                                     |
| NGC                                   | 0.8-0.9 mm                                |
| Exhaust Gap                           | 0.002-0.003 in.                           |
| Ignition Type                         | CDI                                       |
| Carburetor Make                       | Mikuni                                    |
| Idle Speed (in gear)                  | 600-650 rpm                               |
| Fuel Oil Ratio                        | New Tech                                  |

## GASKET—CLEARANCES

|                                                   |                                       |
|---------------------------------------------------|---------------------------------------|
| Piston Ring End Gap                               | 0.20-0.30 mm<br>0.008-0.012 in.       |
| Piston to Cylinder Clearance                      | 0.052-0.067 mm<br>0.0020-0.0026 in.   |
| Piston Pin Diameter                               | 11.996-12.000 mm<br>0.4710-0.4724 in. |
| Max. Crankshaft Runout at<br>Main Bearing Journal | 0.05 mm<br>(0.002 in.)                |
| Max. Connecting Rod Small<br>End Side Runout      | 4.0 mm<br>(0.158 in.)                 |

## TIGHTENING TORQUES

|                            |                              |
|----------------------------|------------------------------|
| Power Head Mounting Screws | 15-20 N/m<br>(11-15 ft.-lb.) |
| Crankcase                  | 8-12 N/m<br>(6-9 ft.-lb.)    |
| Flywheel Nut               | 60-70 N/m<br>(44-52 ft.-lb.) |
| Cylinder Head Screws       | 20-25 N/m<br>(15-18 ft.-lb.) |
| Standard Screws:           |                              |
| 3 mm                       | 2-4 N/m<br>(1.5-3 ft.-lb.)   |
| 4 mm                       | 4-7 N/m<br>(3-5 ft.-lb.)     |
| 5 mm                       | 10-18 N/m<br>(7-12 ft.-lb.)  |
| 10 mm                      | 20-25 N/m<br>(15-20 ft.-lb.) |

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.5 in.) of SAE 90 hypoid gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

# 1986 Suzuki Outboard Motor Dt6 Manual

**Yijin Wang**



## 1986 Suzuki Outboard Motor Dt6 Manual:

**Suzuki** Suzuki, Motor Co. Ltd,1977     Suzuki Outboard Motor ,1987     Suzuki Outboard Motor, DT14-16 ,1977  
**Suzuki Outboard Motor, DT50E** ,1977     *Suzuki Outboard Motor, DT9.9* ,1977     **Suzuki Outboard Motor, DT2**  
,1976\*     **Suzuki Outboard Motor DT 50/60/65** ,1987     Suzuki Outboard Motor, DT7.5-9 ,1976     Suzuki Outboard  
Motor ,1980     **Suzuki Outboard Motor, DT20-20E [and] DT25-25E** ,1977     Suzuki 2-140 HP OB 77-1984 Penton  
Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60  
DT65 DT75 DT85 DT115 DT140     **Suzuki DT25 Service Manual** Suzuki Motor Co,1976     **Suzuki Outboard Repair**  
**and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance  
and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top  
condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions  
step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance  
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moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting  
error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and  
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bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing  
wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and  
filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair  
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thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel  
system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including  
understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the  
ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is  
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200 EXANTE DT 225     **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu),     **Suzuki Service Manual**  
**[for] Suzuki GT380** Suzuki Motor Co. Ltd,1972     Suzuki Service Manual Suzuki Motor Company,     **4-stroke outboard**

**motor DF60/70 seminar handbook for Suzuki Marine distributors** ,1998      *Suzuki LT-F250 Service Manual* Suzuki  
Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992      *Suzuki GSX550 83-86 Sesrvice Manual*  
Suzuki Motor Co. Ltd,1988 The Suzuki GSX550 has been developed as a companion motorcycle to the GS series models It  
has a forged one piece crankshaft assembly anew highly efficient combustion system TSCC an anti dive device full floating  
suspension system and fully transistorised ignition system

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