



ENGINE ASSEMBLY AND ADJUSTMENT

CRANKSHAFT

To prevent the crankshaft against twisting it is necessary the operation of the crankshaft.
Supply the grease to the oil seal face and apply the torque of its each bearing.

1. Crankshaft
oil seal
To the left side crankshaft

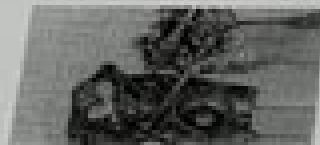
NOTE
Apply the connecting rod oil seal cover with the grease after mounting the crankshaft.



TRANSMISSION AND GASTRO

1. Crankshaft
• Washer (1)
• Transmission assembly (2)

NOTE
Before mounting the transmission assembly (2), do not forget to fit the washer (1).



2. Crankshaft
• Transmission assembly
• Crankshaft assembly (1) - Right



3. Crankshaft
• Crankshaft (1)
• Crankshaft (2)
• Crankshaft (3)

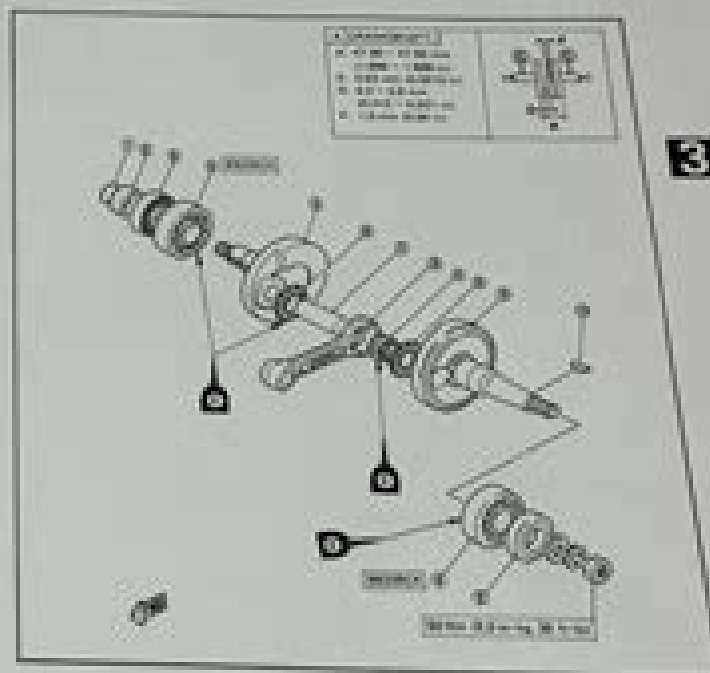
NOTE
Each crankshaft is identified by a number set on its side. All the numbers should have the left side.



TRANSMISSION

1. Crankshaft
2. Crankshaft
3. Crankshaft
4. Crankshaft

1. Crankshaft
2. Crankshaft
3. Crankshaft
4. Crankshaft



1986 Yamaha Big Wheel 80cc Service Repair Maintenance Manual

Penton Staff



1986 Yamaha Big Wheel 80cc Service Repair Maintenance Manual:

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Clymer Yamaha YZ125-490, 1985-1990

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Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02 ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990 **Yamaha VMX1200 V-Max '85 to '03** Editors of Haynes Manuals,2015-05-18

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