

OUTBOARD MARINE CORPORATION

3145 Central Ave.
Waukegan, Illinois 60085

DU SERIES

Year	Horsepower	Model
1964	45	DU-11, DUE-11
1965	50	DU-12, DUE-12
1966	50	DU-13, DUE-13
1967	50	DU-14, DUE-14
1968	50	DU-15, DUE-15

ENGINE SERVICE DATA

General	Overs, Two-Stroke
Stroke	V-4
Bore	3.375 in. (85.72 mm)
Stroke	2.500 in. (63.5 mm)
Displacement	89.5 cu.in. (1466 cc)
Type of Main Bearings	3
Eng Linker	1-2-3-4
Lubrication System (Front to Rear):	
Forward Bank	1-3
Rear Bank	2-4

See-Up	
Crng Mark Location	Plywheel and Distributor Pulley
Ignition Timing	See Text
Intake Port Gap	0.020 in. (0.50 mm)
Coolant Capacity	0.37-0.41 mfd
Valve Plug Type	AC M42K AutoLite 353 Champion J4J
Valve Plug Gap	0.009 in. (0.76 mm)
Carburetor Type	OMC
Carburetor Float Level	15/16 in. (23.8 mm)
Carburetor Float Drop	1 1/4 in. (38.1 mm)
Fuel Pump Pressure	

Sizes-Capacities-Clearances

Crankshaft Journal Diameter:	
Front	1.2653-1.2658 (32.138-32.151 mm)
Center	1.3748-1.3752 (34.919-34.930 mm)
Rear	1.1810-1.1815 (29.997-30.010 mm)
Crankshaft Main Bearing Type:	
Front	Double Row 5 Bearing
Center	Split Cag Roller Bear
Rear	Ball Bear
Crankpin Diameter	1.1823-1.182 (30.000-30.043 mm)
Piston Pin Diameter	0.6249-0.62 (15.877-15.877 mm)
Piston Pin Type	Press-In-5
Pistons Pin Clearance:	
Loose End	0.0001-0.0 (0.002-0.0)
Piston Clearance:	
Top	0.0220-0.0 (0.558-0.5)
Center	0.0155-0.0 (0.393-0.4)

1986 Mercruiser Service Manual

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1986 Mercruiser Service Manual:

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