

ENGINE INSTALLATION

NOTE

- Note the installation direction of the engine mounting bolts:
 - '03 - '05 model: page 7-9
 - After '05: page 7-10

Using the floor jack or other elevation support, carefully place the engine into the frame and maneuver it into place.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Top left: install the engine and a fender.
- Rear lower engine hanger bolt, washer and nut (10 mm).
- Rear engine hanger plate with the two bolts.
- Lower right side of the engine: After '05 model.
- Rear upper engine hanger bolt and nut (10 mm).



- After lower engine hanger bolt, install right side of the engine and nut (10 mm).

The engine must be supported by the frame. Install with the following torque:

- Rear engine hanger plate with the two bolts and nuts (10 mm).
- Rear engine hanger bolt and nut (10 mm).



The engine must be supported by the frame. Install with the following torque:

- Upper engine hanger plate with the two bolts and nuts (10 mm).
- Upper engine hanger bolt and nut (10 mm).

After installing the oil filter, tighten them to the specified torque.

TORQUE

- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)

Push the top of each rubber cap onto the hanger plate and install them over the upper engine hanger bolt.



After the work is complete, install the removed parts from the engine removal procedure (page 7-9) in the reverse order of removal.

TORQUE

- Fender: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Gasoline pump: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Gasoline pump: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Oil filter: 10 Nm (9.2 kgf-m, 67.6 ft-lb)

NOTE

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, install the sprocket with the flat surface facing out. Set the timing plate into the camshaft groove and move it to align the bolt holes in the plate and sprocket, then install the bolts.
- When installing the gearshift pin, install it so the clearance between the timing bolt cap nut and pin is as follows:
 - '03 - '05 model: 10 mm (0.3 in.)
 - After '05: 10 mm (0.3 in.)

Check the following:

- clutch cable tension (page 5-10)
- drive chain slack (page 5-10)
- brake pedal freplay (page 5-10)

Install the following:

- carburetor (page 6-1)
- exhaust pipe (page 7-1)
- air cleaner (After '05 only) (page 6-1)

Fit the motorcycle with engine oil (page 7-10).



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Helming



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