# Review Question 2025 Exams: Welding Principles and Applications 7th Chapter 2 | Questions and Answers

Which welding technique is best suited for joining dissimilar metals?

Brazing.

What is the main benefit of using pulse welding in GMAW?

It provides better control over heat input, reducing distortion.

What is the term for the distance from the base metal to the tip of the welding electrode?

Arc length.

Which welding defect is characterized by the presence of gas pockets in the weld?

Porosity.

What is the purpose of post-weld heat treatment?

To relieve residual stresses and improve mechanical properties.

What does the term "duty cycle" mean in relation to welding equipment?

The percentage of time a welding machine can operate continuously without overheating.

What is the primary purpose of the flux in arc welding?

# **Answer Key To Welding Principles**

**AW Chickering** 

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