

- 2. Differential assembly
- 3. Seal (2)
- 4. Compensator bowl
- Ring gear (if equipped)
- 6. Inolators (6)
- 7. Sprocket
- Retaining ring
- Bearing, sprocket side
- 10. Screw (4)
- 11. Screw (10)

Figure 5-13. Differential/Sprocket Assembly

ASSEMBLY

PART NUMBER	TOOL NAME	
HD-35316-12	INSTALLER CUP	

FASTENER	TORQUE VALUE	
Differential assembly screws	65-70 ft-lbs	88.1-94.9 N·m
Ring gear screws	22-26 R-lbs	29.8-35.3 N·m

Differential

MOTE

Due to high torque on screws (11), compensator bowl (4) may rotate in vise if not properly clamped.

- See Figure 5-13. If removed, press new grease seals (3) into bore on each end of differential using a suitable press tool.
- Tighten flange of compensator bowl in soft-jawed vise so that a ring gear mounting boss is in contact with top of vise.
- Install differential (2) in compensator bowl. Start ten new screws (11) with flat washers. Tighten to 65–70 fl-lbs (88.1–94.9 N·m) in a crosswise pattern.

Ring Gear

- Clamp ring gear in soft-jawed vise and install compensator bowl onto ring gear.
- Install four scrows (10). Tighten to 22-26 ft-lbs (29.8-35.3 N m) in a crosswise pattern.

Sprocket

MOTE

Replace isolators in complete sets only.

- See Figure 5-13. Lubricate each isolator (6) with 50/50 mix of isopropyl alcohol and water. Do not use a petrolaum-based lubricant.
- Push each isolator into compensator bowl (4) so that strap
 engages slot in rib. Verify that each isolator bottoms in
 compensator bowl and that each segment is flush against
 side walls of rib. Leave one isolator raised slightly to be
 used as a guide when positioning sprocket.
- Using a 50/50 mix of isopropyl alcohol and water, lubricate sides of each isolator where contact occurs with sprocket lucs.
- Align lugs on sprouket (7) with gaps between isolators and install aprocket onto compensator bowl.
- Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press on sprocket bearing inner race until sprocket bottoms on compensator bowl.
- 6. Install new retaining ring (8) in groove of differential.

Bearings

- See Figure 5-13. Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press inner race of new sprocket side bearing (9) until it bottoms against sprocket.
- Repeat provious stop to install bearing (1) on opposite side.

INSTALLATION

FASTENER	TORQUE VALUE	
Air valve nut	12-15 in-libs	1,4-1.7 N·m
Sattery cable screw	60-70 in-libs	6.8-7.9 N·m
Differential bearing cap screws	39-44 ft-lbs	52.9-59.7 N·m

- If removed, install shock absorber mounts on pinch blocks.
- Push aide housing forward until pinch blocks engage adapter plate bosses.
- 3. Install air valve:
 - Route air valve and tubes forward through opening at rear of intermediate frame.
 - Secure air valve in frame with nut (flat side inboard).
 Tighten to 12–15 in-lbs (1.4–1.7 N·m).
 - e. Install cap.
- See Figure 5-14. Install three new cable straps to secure air tubes to intermediate frame.
- 5. Install rear frame. See Rear Frame (Page 2-51).
- Install and adjust parhard rod. See PANHARD ROD (Page 2-62).
- Install shock absorbers, See Shock Absorbers (Page 2-61).

8 Hd Ultra Owners Manual

Mike Jess

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Table of Contents 8 Hd Ultra Owners Manual

- 1. Understanding the eBook 8 Hd Ultra Owners Manual
 - o The Rise of Digital Reading 8 Hd Ultra Owners Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 8 Hd Ultra Owners Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - $\circ \ \ Popular \ eBook \ Platforms$
 - Features to Look for in an 8 Hd Ultra Owners Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 8 Hd Ultra Owners Manual
 - Personalized Recommendations

- 8 Hd Ultra Owners Manual User Reviews and Ratings
- 8 Hd Ultra Owners Manual and Bestseller Lists
- 5. Accessing 8 Hd Ultra Owners Manual Free and Paid eBooks
 - 8 Hd Ultra Owners Manual Public Domain eBooks
 - 8 Hd Ultra Owners Manual eBook Subscription Services
 - o 8 Hd Ultra Owners Manual Budget-Friendly Options
- 6. Navigating 8 Hd Ultra Owners Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - 8 Hd Ultra Owners Manual Compatibility with Devices
 - 8 Hd Ultra Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 8 Hd Ultra Owners Manual
 - Highlighting and Note-Taking 8 Hd Ultra Owners Manual
 - Interactive Elements 8 Hd Ultra Owners Manual
- 8. Staying Engaged with 8 Hd Ultra Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Hd Ultra Owners Manual
- 9. Balancing eBooks and Physical Books 8 Hd Ultra Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Hd Ultra Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Hd Ultra Owners Manual
 - Setting Reading Goals 8 Hd Ultra Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Hd Ultra Owners Manual
 - Fact-Checking eBook Content of 8 Hd Ultra Owners Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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