

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rpm/yrpm	5000-5500 6000-6700 8000-8700
Power	
5 Hp	42 mm (1.65 in.)
6 & 8 Hp	50 mm (1.97 in.)
Stroke	
5 Hp	39 mm (1.54 in.)
6 & 8 Hp	42 mm (1.65 in.)
Number of Cylinders (Displacement)	2
5 HP	133 cc (8.20 cu. in.)
6 & 8 Hp	145 cc (8.87 cu. in.)
Spark Plug	BP6HS
NGK	0.8-0.9 mm
Electrode Gap	0.001-0.002 in.
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel Oil Ratio	New Tech

GASKET—CLEARANCES

Piston Ring End Gap	0.20-0.30 mm 0.008-0.012 in.
Piston to Cylinder Clearance	0.052-0.067 mm 0.0020-0.0026 in.
Piston Pin Diameter	11.996-12.000 mm 0.4710-0.4724 in.
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shave	4.0 mm (0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N/m (11-15 ft.-lb.)
Crankcase	8-12 N/m (6-9 ft.-lb.)
Flywheel Nut	60-70 N/m (44-52 ft.-lb.)
Cylinder Head Screws	20-25 N/m (15-18 ft.-lb.)
Standard Screws:	
3 mm	2-4 N/m (1.5-3 ft.-lb.)
5 mm	4-7 N/m (3-5 ft.-lb.)
6 mm	10-16 N/m (7-12 ft.-lb.)
10 mm	20-25 N/m (15-20 ft.-lb.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.1 oz.) of SAE 90 hypoid compound gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns-out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns-out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

1986 Suzuki Outboard Motor Dt6 Manual

Pasquale De Marco



1986 Suzuki Outboard Motor Dt6 Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 Suzuki Outboard Motor ,1987 *Suzuki Outboard Motor, DT14-16* ,1977
Suzuki Outboard Motor, DT50E ,1977 **Suzuki Outboard Motor, DT9.9** ,1977 *Suzuki Outboard Motor, DT2*
*,1976** *Suzuki Outboard Motor DT 50/60/65* ,1987 Suzuki Outboard Motor, DT7.5-9 ,1976 **Suzuki Outboard**
Motor ,1980 **Suzuki Outboard Motor, DT20-20E [and] DT25-25E** ,1977 **Suzuki 2-140 HP OB 77-1984** Penton
Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60
DT65 DT75 DT85 DT115 DT140 **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 **Suzuki Outboard Repair**
and Maintenance Manual Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance
and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top
condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions
step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance
including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating
moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting
error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and
reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and
bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing
wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and
filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair
including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing
thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel
system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including
understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the
ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is
an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy
to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard
ensuring years of trouble free operation If you like this book write a review on google books *Suzuki 2-225 HP OB & Jt*
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DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT
200 EXANTE DT 225 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), Suzuki Service Manual [for]
Suzuki GT380 Suzuki Motor Co. Ltd,1972 Suzuki Service Manual Suzuki Motor Company, **4-stroke outboard motor**

DF60/70 seminar handbook for Suzuki Marine distributors ,1998
Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992

Suzuki LT-F250 Service Manual Suzuki Jidōsha

Suzuki GSX550 83-86 Service Manual

Suzuki Motor Co. Ltd,1988 The Suzuki GSX550 has been developed as a companion motorcycle to the GS series models It has a forged one piece crankshaft assembly anew highly efficient combustion system TSCC an anti dive device full floating suspension system and fully transistorised ignition system

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