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web the following six grades of spheroidal cast iron for this category are sg $700\ 2a\ sg\ 600\ 3a\ sg\ 500\ 7a\ sg\ 400\ 15a\ sg\ 400\ i8a$ and sg $350\ 22a\ 3\ 2\ 1$ these grades normally apply to castings of thickness between $30\ mm$ and $200\ mm$ and with a unit mass greater than $2\ 000\ kg$

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web the normal chemical composition for this grade is as the following c 2 7 3 7 si 0 8 2 9 mn 0 3 0 7 p 0 1 s 0 02 the

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web sg iron is also called as spheroidal graphite cast iron in usa they are also called as ductile iron there are many different sg iron grades in different countries and standards however most of grades have similar requirements to the mechanical properties especially to tensile strength yield strength and elongation

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