

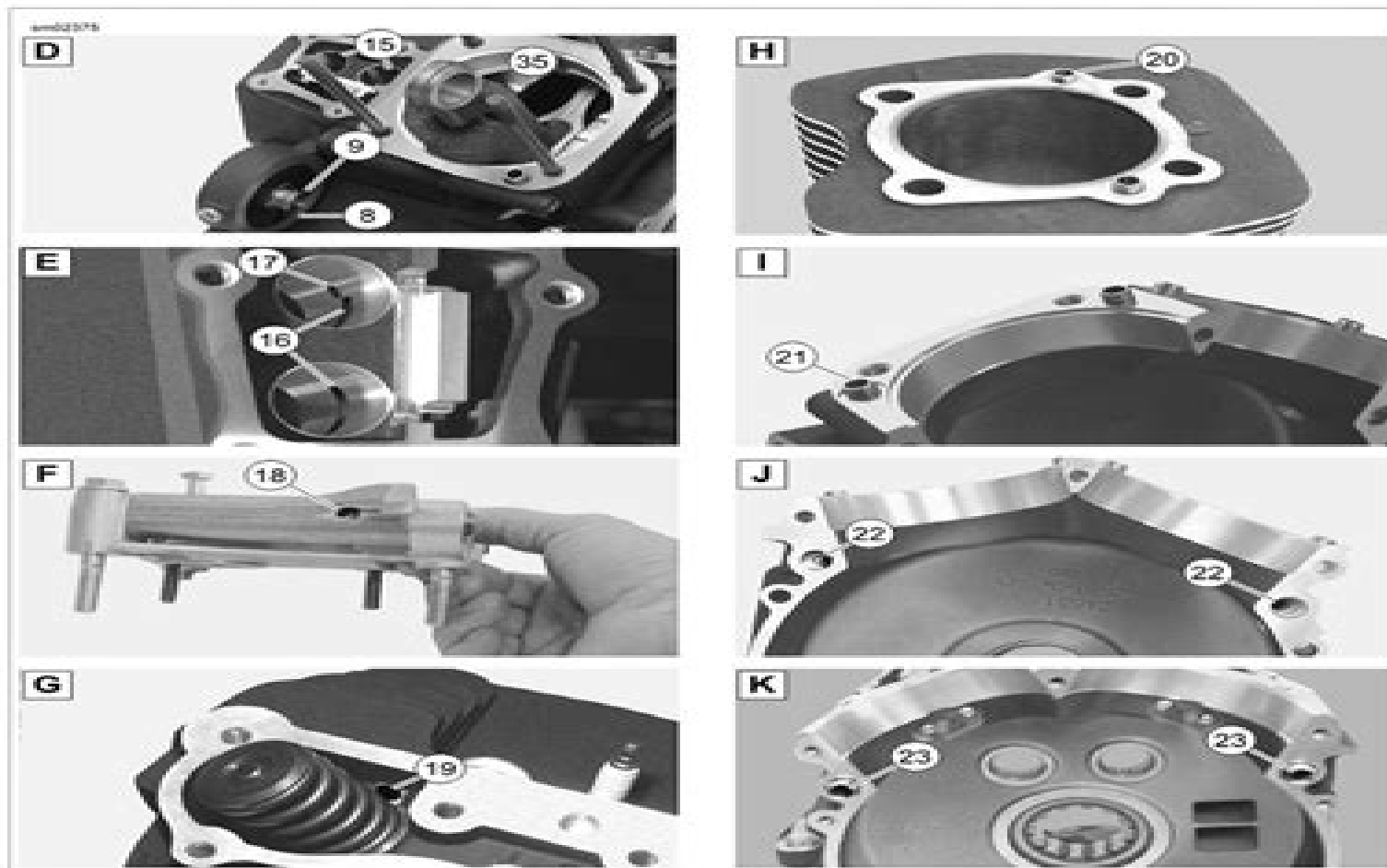


Figure 3-2. Engine Oil Flow: Top End

BOTTOM END

Three illustrations accompany this explanation.

- Cam support plate oil flow is shown in [Figure 3-1](#).
- Top-end oil flow is shown in [Figure 3-2](#).
- Bottom end oil flow is shown in [Figure 3-3](#).

Oil traveling through the horizontal passage (A11-A12) at the top of the cam support plate (en route to the cylinders) also passes through a hole at the top of each camshaft bore. This oil lubricates the journals of the plain bearing cams. Some oil

flowing to the rear cylinder sprays through a pin hole to lubricate the secondary cam chain.

Oil to the rear cylinder also travels down the vertical passage (A27) at the rear of the cam support plate. This oil exits a hole on the outboard side to supply oil to the primary cam chain tensioner (A28).

The flow of oil in the vertical passage (A29) at the center of the cam support plate passes through a hole on the inboard side. This supplies oil to the secondary cam chain tensioner. Oil also sprays through a pin hole (A30) to lubricate the primary cam chain. Oil then flows through a hole in the crankshaft bushing where it enters a passage in the crankshaft (L31).

14 Flhtk Service Manual

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